### K-SERIES LOADERS 644K/724K

171–197 kW (229–264 net hp)





# Job driven. Customer inspired. And a fuel-sipping hybrid-electric model.

Secured keyless start. Advanced onboard diagnostics. Innovative Quad-Cool™ system with cool-on-demand swing-out fan. These and the many other features found in our 644K and 724K come from listening to customer needs and responding with exceptionally productive, durable, and versatile loaders. Among the big customer inspirations is the availability of the hybrid-electric drivetrain in the 644K. Check out the K-Series Loader line today. And be prepared to become an inspired customer yourself.



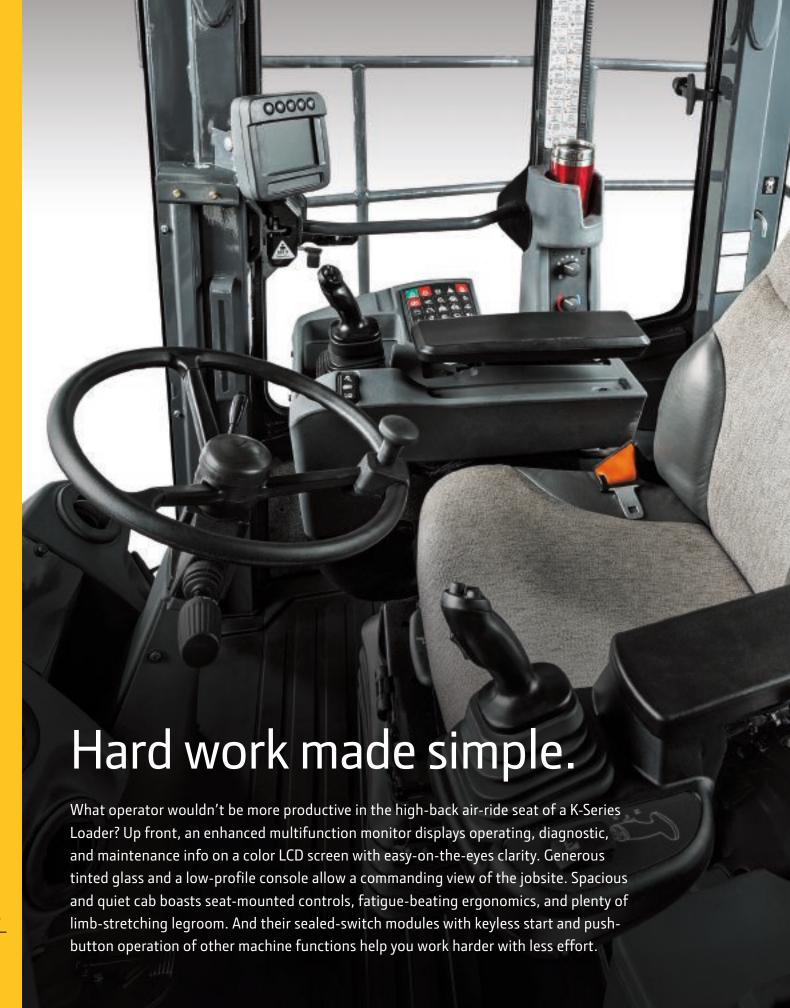
Fluid-efficient John Deere PowerTech™ EPA Final Tier 4 (FT4)/EU Stage IV diesels provide generous displacement, power, and lugging ability.

644K Hybrid provides fuel efficiency via a PowerTech EPA Interim Tier 4 (IT4)/EU Stage IIIB engine coupled with an ultrasmooth PowerShift™ hybrid-electric transmission system. PowerTech diesels maintain impressive torque reserves for great boom and bucket speeds in and out of the pile, delivering heaped loads — even in wet- or hard-packed material.

K-Series Loaders ride on a wide stance that provides additional lateral stability for handling heavy loads and working on rough terrain. Overall balance is exceptional. John Deere WorkSight™ is an exclusive suite of telematics solutions that increases uptime while lowering operating costs. At its heart, JDLink™ machine monitoring provides real-time utilization data and alerts to help you maximize productivity and efficiency while minimizing downtime. Remote diagnostics enable your dealer to read codes and record performance data without a trip to the jobsite.









To help prevent unauthorized machine operation, the keyless-start security system requires a numeric pass code (when activated).

Available premium heated air-ride armchair seat adjusts multiple ways for extra comfort and cushioning.

Standard eight-amp converter (15 and 30 amp are optional) and a 12-volt outlet provide convenient power for cell phones and other electronic devices.

Brake and throttle pedals are conveniently positioned, allowing plenty of legroom and easy entrance and exit.

Adjustable automotive-style louvers provide effective airflow to keep the glass clear and pressurized cab comfortable.

1. Multi-language color LCD monitor provides push-button access to a wealth of machine data and functions:

**Vital information,** including transmission mode, gear, engine rpm, and ground speed.

**Enhanced onboard diagnostics** with speed, pressure, temperature readings, and switch status.

Customized machine settings — Quick Shift, Auto-to-1st, and ride control (standard on the 724K, optional on the 644K) match your operating characteristics to specific jobs and conditions.

**Optional embedded payload scale** weighs each bucket load, helping fill trucks to the max.

- Optional joystick steering is ideal for V-pattern truck loading. It adapts to the loader's ground speed to deliver smooth control for load-and-carry applications.
- 3. Optional rearview camera only or optional rearview camera and radar object-detection system provides maximum visibility via an LCD screen. Radar object-detection system includes an audible alert for extra awareness in tight quarters and high-traffic areas.
- 4. Spacious cab with a cooler compartment and beverage holder provides plenty of room to stow your stuff.









# More power and control mean more productivity.

If you've got maximum productivity in mind, put a 644K or 724K Loader at the top of your list. It's not just big torque reserves that make them such impressive performers. Single-lever joystick or two-lever fingertip controls provide smooth, near-effortless control. Excavator-style hydraulics sense the load to better deliver the flow needed for combined functions and fast work cycles. And you won't find a smoother-shifting loader — the standard PowerShift transmission with smart shift technology continuously evaluates speed and load conditions, and adjusts clutch-pack engagement to suit.



- 1. A backlit touchpad sealedswitch module controls keyless start and 24 other machine functions, allowing the operator to activate boom-height kickout, return to carry, and return to dig from the seat.
- **2.** Choose between a single-lever joystick or...
- **3.** ...two-lever fingertip pilot-operated hydraulic controls.





Standard five-speed transmission with lockup torque converter for gears 2–5 increases acceleration, speeds cycles, and optimizes power and fuel efficiency during transport, roading, and ramp climbing.

The 644K Hybrid teams a purpose-built three-speed hybrid-electric transmission with an IT4/Stage IIIB PowerTech engine to squeeze the most out of every drop of fuel.

Even when working with large, wet loads, K-Series Loaders maintain excellent boom and bucket power into and out of the pile. Wheel-spin control (standard on 724K, optional on 644K) boosts productivity by improving traction in troublesome underfoot conditions, reducing tire wear, fuel costs, and operator fatigue.

The 644K Powerllel Loader has two presets to help make frequent attachment changeover easy.

Joystick F-N-R selector provides convenient direction and full-range gear changes, and includes an innovative Quick-Shift feature for push-button gear changes.

Boom-height kickout and return-to-carry functions speed production in repetitive loading applications.

Adaptive clutch cutoff automatically provides more power to the hydraulic system, ensures smooth control at high engine rpms and low speeds, and allows for better machine handling in all terrain without the operator having to change settings.

Responsive steering and full 80-deg. articulation increase maneuverability in tight quarters, delivering faster cycle times with fewer three-point turns.



## Parallel lift that's simply unparalleled.

The 644K Powerllel Loader delivers both powerful digging force and parallel lift. Its innovative design allows load forces to work with, not against, the boom for big breakout forces — even in difficult digging. Impressive torque throughout the entire dump and rollback range enables this Powerllel loader to excel at a wide variety of material-handling tasks. But don't just look for these John Deere advantages in the numbers on a spec sheet. The best way to fully appreciate them is on your jobsite. Whatever the task, whatever the load, you'll discover parallel lift that's without parallel.



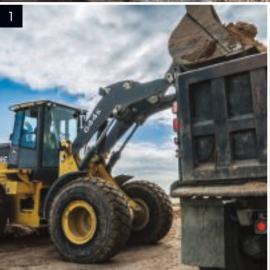


Choose the optional Hi-Vis coupler for extra stability and visibility when handling heavy loads.

Unique Y-link, low-mounted boom cylinders, and optional Hi-Vis coupler provide clear visibility to the work tool and throughout the lift arc.

Tire and axle options let you equip your 644K Powerllel Loader for material-handling work in a wide variety of terrain.

- 1. Powerllel's unique design maximizes parallel-lift-loader advantages for stronger breakout forces, delivering more efficient material handling to your operation.
- 2. The 644K Powerllel Loader delivers outstanding breakout force throughout the entire bucket and angle range to conquer tough tasks like loading logs.
- 3. Pick up a broad range of Worksite Pro™ and other attachments from the comfort of the cab with an optional Hi-Vis coupler, for more versatility.







# It's a powerful hybrid of efficiency, value, and applied customer thinking.

Our 644K Hybrid Loader goes well beyond burning less fuel while reducing emissions — although with its PowerTech IT4/Stage IIIB engine, hybrid-electric transmission, and brushless generator, it can boost fuel economy by up to 25 percent. Designed with extensive customer input, it also delivers everyday operating advantages like consistently quick, smooth, and responsive hydraulics; fast ramp-climbing ability; and strong pushing power. And, it's nearly twice as quiet, both inside and outside the cab. Simply put, this hybrid will help make your operator more productive while making your operation more efficient.

Coast-control feature functions like dynamic braking in a hydrostatic transmission, slowing down the loader without touching a pedal and helping reduce service-brake component wear.

Running wide open at 1,800 rpm, in-cab sound levels are just 68 dBA. Noise is also less noticeable to bystanders, making this loader a good neighbor in residential areas.

The engine runs at a choice of three constant operator-selected rpms so boom and bucket functions are powerful, responsive, and quick while optimum fuel efficiency is maintained.

Purpose-built PowerShift transmission provides smooth moves through four forward speed ranges. Direction changes are performed by the electric motor, completely eliminating shifting in some truckloading applications.

John Deere 6.8-L diesel runs at a constant operator-selected speed of 1,200, 1,500, or 1,800 rpm to reduce engine wear, noise levels, and fuel consumption.

Brushless A/C generator and motor, water-cooled brake resistor, and solid-state power electronics deliver long-term reliable performance.





K-Series Loaders come standard with plenty of production-boosting features to help you handle almost anything you throw their way. But yours isn't just any application, so we've got you covered with a wide variety of factory- or dealer-installed options. Equip your loader with exactly what you need to maximize your efforts and expand your opportunities.

- 1. Automatic differential lock engages as soon as a tire begins to slip. It's ideal for inexperienced operators or applications requiring high traction, such as stockpiling silage, plowing snow, and handling pipe.
- 2. With ride control (standard on the 724K, optional on the 644K), lift cylinders act as shock absorbers, cushioning bumps to navigate over rough ground without losing material. Auto-actuation travel speed is adjustable from 1.5 to 24.0 km/h (1.0 to 15.0 mph).
- 3. Worksite Pro couplers increase versatility and make attachment switchover push-button easy. Or opt for the Hi-Vis coupler for high-visibility switchover of a broad range of Deere and other attachments.



General-purpose or excavating buckets are available in pin-on or coupler configurations from 3.1–3.6 m³ (4.0–4.75 cu. yd). Or opt for 1.52- and 1.83-m (60 and 72 in.) tines, depending on model.

Powered cab pre-cleaner is a smart addition in high airborne-debris environments.

Opt for the corrosion package to shield electrical components and connections, and help prevent corrosive materials from shortcircuiting your productivity.

Need to take productivity to another level? High-Lift option extends lift height up to 356 mm (14 in.).

Heated mirrors prevent fog and ice from obstructing the view and affecting productivity.

Embedded payload scale enables you to fill each truck to its limit for maximum productivity. It's available on both Z-Bar and High-Lift loaders.

Integrated tire-pressure monitor helps maximize tire life and fuel efficiency. You can quickly check tire pressure via JDLink.

Full-tire front and rear fenders and flaps help keep the machine free of mud and debris.

Optional right-side service steps and handholds are slip resistant, providing safe access to the cab.







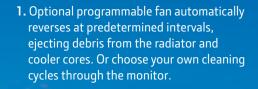
### Nothing runs — or is built — like a Deere.

It's all about uptime. So we gave both K-Loaders — including the 644K
Hybrid — traditional John Deere durability features. They boast standard
heavy-duty wet-sleeve diesels, Quad-Cool, and solid-state electrical
systems. Other uptime-boosting features include reinforced articulation
joints with double-tapered roller bearings, and booms and mainframes so
tough they're warranted for three years or 10,000 hours. When you know
how they're built, you'll run a Deere.

Electrical-distribution center employs reliable circuit-board technology and solid-state switches to eliminate many wiring harnesses, fuses, relays, and connectors. Sealed gold-pin electrical connectors resist corrosion for long-term integrity.

Standard features like bypass-start protection, automatic park brake, and convenient handholds help keep the operator out of harm's way. Both models feature slip-resistant steps and platforms on both sides of the machine to provide safer access.

John Deere PowerTech FT4/Stage IV diesel engines meet emission regulations without sacrificing power or torque. A PowerTech IT4/Stage IIIB diesel and a brushless electrical generator power the 644K Hybrid.



2. Efficient and rugged Quad-Cool places the radiator, air-conditioner condenser, intercooler, and hydraulic, transmission, and standard axle coolers in a unique boxed configuration that's isolated from engine heat.









Sealed-switch module keeps out dust, moisture, and debris, and virtually never wears out. Proven marine-grade touchpad eliminates rocker switches and nearly 100 wires, keeping things simple and durable.

Four steel plates support the loader tower, extending pin life and protecting the boomcylinder hoses.

Standard starter protection limits cranking time and requires cool-down periods between attempts.

Wet-sleeve engine liners provide uniform engine cooling for less oil breakdown and longer durability than cast-in-block designs.

Wide-mouth fuel tank allows quick and convenient ground-level fill-ups — generous tank capacity lets you work longer.

Heavy-duty axles employ cooling, filtration, and temperature monitoring to increase durability.

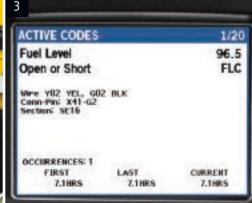
## Stretches your dollars, not your service techs.

Controlling daily owning and operating costs shouldn't be a reach—and it's not on a K-Series Loader. Same-side ground-level service points make quick work of the daily routine. Unique Quad-Cool system provides wide-open access to both sides of the coolers for easy cleanout. Extended service intervals let you work longer between changes. And because no maintenance beats low maintenance, standard self-adjusting serpentine engine belts and wet-disc brakes seldom, if ever, require attention. That's just for starters. The list of K-Series features that help minimize maintenance goes on and on. And so will the owning and operating cost savings you'll enjoy.

- 1. Vertical spin-on filters allow quick, no-spill changes. Extended 500-, 2,000-, and 4,000-hour engine, transmission, and hydraulic oil-service intervals help reduce operating costs.
- 2. Ground-level fuel and diesel exhaust fluid (DEF) fill access helps speed servicing for more uptime. There's also an available fast-fuel option.
- 3. If something goes wrong, the easy-to-navigate LCD monitor displays diagnostic messages and offers possible solutions to help get you back up and running quickly.
- 4. Color-coded fluid-sample and diagnostic test ports help speed preventive maintenance and troubleshooting. Noninvasive design helps keep out contaminants.
- **5.** Conveniently located, easyto-read sight gauges and seethrough reservoirs let you check transmission, hydraulic, coolant, and windshield washer fluid levels at a glance.
- **6.** Lockable compartment opens wide, offering convenient ground-level access to remotestart battery terminals and the electrical-disconnect switch.









Greasing is less messy thanks to centralized lube banks that provide easy access to zerks. Conveniently located periodic lube and maintenance chart ensures nothing gets overlooked.

Inboard planetary final drives and self-adjusting wet-disc brakes are virtually maintenance-free.

Hydraulically driven fan runs only as needed for efficient cooling. Helps conserve fuel, too.

All daily service points including fueling are grouped on the left side for quick and convenient ground-level access.

Ash-service intervals for the diesel particulate filter (DPF) are condition based, so changing it may not be necessary until the first engine overhaul. Intervals can be extended further depending on application, regular maintenance practices, and the use of recommended fluids and lubricants.

3-mm (0.12 in.) side-shield perforations block most airborne debris. Unlike stacked coolers, Quad-Cool cores resist plugging and are easily accessible from either side, for quick and easy cleanout.

Auto-idle automatically reduces engine speed to help conserve fuel after an operator-determined period of inactivity. Auto shutdown turns off the engine after extended inactivity.



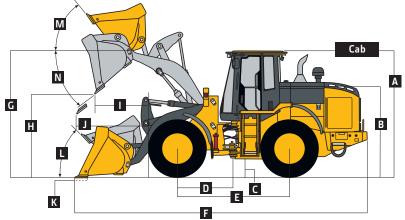




| Engine   | 644K Z-BAR / HIGH-LI   | IFT / POWE            | RLLEL™                      |  |   |                     |  |                                    |
|--|--|-----------------------|-----------------------------|--|---|---------------------|--|------------------------------------|
| Manufacturer and Model                                     | John Deere PowerTech<br>6090   |                       |                             | e PowerTech™ Plus  | John Deere PowerTec                         | h™ 6068H            | John Deer<br>6068                            | re PowerTech PSX                   |
| Non-Road Emission Standard                                 | EPA Final Tier 4/EU Stage IV EPA Tier 3/EU Stage   |                       | /EU Stage IIIA              | EPA Tier 2/EU Stage II                                     |   |                     | m Tier 4/EU Stage IIIB<br>rid-Electric Drive |                                    |
| Cylinders  | 6 6  |                       | 6                           |  | 6   |                     |  |                                    |
| Valves Per Cylinder  | 4  |                       | 4                           |  | 4   |                     | 4  |                                    |
| Displacement   | 9.0 L (548 cu. in.)  |                       | 6.8 L (414                  | cu. in.)   | 6.8 L (414 cu. in.)                         |                     | 6.8 L (414                                   | cu. in.)                           |
| Net Peak Power (ISO 9249)                                  | 173 kW (232 hp) at 1,3   | 700 rpm               | 173 kW (2                   | 32 hp) at 1,700 rpm  | 173 kW (232 hp) at 1                        | ,700 rpm            | 171 kW (2                                    | 229 hp) at 1,700 rpm               |
| Net Peak Torque (ISO 9249)  Net Torque Rise                | 1062 Nm (783 lbft.) a<br>1,400 rpm<br>56%  | at                    | 1016 Nm<br>1,400 rpm<br>55% | (749 lbft.) at   | 1016 Nm (749 lbft.)<br>1,400 rpm<br>55%     | at                  | 991 Nm (7<br>1,400 rpn<br>19%                | 730 lbft.) at<br>n                 |
| Fuel System (electronically controlled)                    | High-pressure commo  | n rail                |                             | sure common rail   | High-pressure commo                         | on rail             |  | sure common rail                   |
| Lubrication  | Full-flow spin-on filter   |                       |                             | sure common ran  | Full-flow spin-on filte                     |                     |  | sure common ran                    |
| Aspiration   | Series turbocharged, c   |                       |                             | ged, charge air cooled                                     | Turbocharged, charge                        |                     |  | ged, charge air cooled             |
| Air Cleaner  | Under-hood, dual-eler<br>monitor for service   | ment dry ty           | pe, restricti               | on indicator in cab  | Under-hood, dual-ele<br>monitor for service | ment dry ty         | pe, restricti                                | ion indicator in cab               |
| Fan Drive  | Hydraulically driven, p  | roportiona            |                             |  | Hydraulically driven, p                     | oroportiona         |  |                                    |
| Electrical System  | 24 volt with 130-amp alternator  |                       |                             | th 80-amp (100-amp o <sub>l</sub>                          |   |                     | (130-amp                                     | th 100-amp<br>optional alternator) |
| Batteries (2 – 12 volt)                                    | 950 CCA (each)   |                       | 950 CCA (                   | each)  | 950 CCA (each)                              |                     | 950 CCA (                                    | each)                              |
| Transmission System  | EDA ET/ (E) : 5  | 5D4 T: -              | EU. 6.                      |  |   | ED4 :=:             |  |                                    |
|  |  |                       |                             | IA / EPA Tier 2/EU Stag                                    | e II  | Hybrid-El           | U Stage IIIB<br>ectric Drive                 |                                    |
|  | Standard 5-Speed with<br>Converter   | ,                     | orque                       | Optional 4-Speed   |   |                     |  | brid-Electric Drive                |
| Type   | Countershaft-type Pov  |                       |                             | Countershaft-type Po                                       |   |                     | aft-type Po                                  | owerShift                          |
| Torque Converter   | Single stage, single ph  | ase                   |                             | Single stage, single phase                                 |   | N/A                 | A /C   |                                    |
| Motor/Generator  |  |                       |                             |  | Brushless A/C                               |                     |  |                                    |
| Inverter   | N/A Electronically modulated, adaptive, load Electronically modulated, adaptive, load  |                       |                             | Solid-state power  Electronically modulated, adaptive, loa |   |                     |  |                                    |
| Shift Control  | Electronically modulated, adaptive, load Electronically modula and speed dependent and speed dependen Steering-column or joystick-mounted F-N-R and gear-select lever; ( |                       |                             | and speed  | dependent                                   |                     |  |                                    |
| Operator Interface   |  |                       |                             | -  |   |                     |  |                                    |
| Shift Modes  |  |                       | uick-snift b                |  | modes: kick-down or k                       |                     | n; and ada                                   |                                    |
| Maximum Travel Speeds (with 23.5 R 25 tires) Range 1       | Forward<br>7.8 km/h (4.8 mph)  | Reverse<br>8.2 km/h ( | E 1 mph)                    | Forward<br>7.6 km/h (4.7 mph)                              | Reverse<br>7.9 km/h (4.9 mph)               | Forward<br>7.5 km/h | (/ E mph)                                    | Reverse<br>7.5 km/h (4.5 mph)      |
| Range 2  |  | 13.6 km/h             |                             | 12.6 km/h (7.8 mph)  |   | 14.0 km/h           |  | 14.0 km/h (8.7 mph                 |
| Range 3  | 22.6 km/h  | 28.8 km/h             |                             | 24.7 km/h  | 24.9 km/h                                   | 25.0 km/h           |  | 25.0 km/h                          |
| nunge 5  |  | (17.9 mph             |                             | (15.3 mph)   | (15.5 mph)                                  | (15.5 mph           |  | (15.5 mph)                         |
| Range 4  | 27.4 km/h  | N/A                   | ,                           | 36.6 km/h  | N/A   | 40.0 km/h           |  | 40.0 km/h                          |
| 3  | (17.0 mph)   |                       |                             | (22.7 mph)   |   | (24.9 mph           |  | (24.9 mph)                         |
| Range 5  | 40.0 km/h<br>(24.9 mph)  | N/A                   |                             | N/A  | N/A   | N/A                 |  | N/A                                |
| Axles/Brakes   |  |                       |                             |  |   |                     |  |                                    |
|  | EPA FT4/EU Stage IV /<br>EPA Tier 2/EU Stage II  | EPA Tier 3/           | EU Stage II                 | IA /   | EPA IT4/EU Stage IIIB                       | with Hybri          | d-Electric C                                 | )rive                              |
| Final Drives   | Heavy-duty inboard-m   |                       |                             |  | Heavy-duty inboard-r                        |                     | netary                                       |                                    |
| Differentials  |  |                       | entional rea                | ar – standard; dual lock                                   | ing front and rear – op                     |                     |  |                                    |
| Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) | 26 deg. (13 deg. each  |                       |                             |  | 26 deg. (13 deg. each                       |                     |  |                                    |
| Service Brakes (conform to ISO 3450)                       | Hydraulically actuated   |                       |                             |  |   |                     | ounted, oil-cooled,                          |                                    |
| Parking Brakes (conform to ISO 3450)                       | sun-shaft mounted, oi<br>Automatic spring-appl<br>mounted, oil-cooled, r   | lied, hydrau          |                             |  |   |                     | ased, transmission-                          |                                    |
| Tires/Wheels (see page 22 for complete tire adjustments)   |  |                       |                             |  |   |                     |  |                                    |
|  | EPA FT4/EU Stage IV /<br>Tread Width   | EPA Tier 3/           | EU Stage II                 | IA / EPA Tier 2/EU Stag<br>Width Over Tires                | e II / EPA IT4/EU Stage I                   | IIIB with Hy        | brid-Electr                                  | ic Drive                           |
| Michelin 23.5 R 25, 1 Star L-3                             | 2170 mm (85.4 in.)   |                       |                             | 2875 mm (113.2 in.)  |   |                     |  |                                    |
| Serviceability   |  |                       |                             |  |   |                     |  |                                    |
| Refill Capacities  | EPA FT4/EU Stage IV  |                       |                             | EPA Tier 3/EU Stage II<br>EPA Tier 2/EU Stage II           |   |                     | U Stage IIIB<br><b>ectric Driv</b> e         |                                    |
| Fuel Tank with Lockable Cap                                | 397 L (105 gal.)   |                       |                             | 352 L (93 gal.)  |   | 397 L (10!          |  |                                    |
| Diesel Exhaust Fluid (DEF)                                 | 32 L (34 qt.)  |                       |                             | N/A  |   | N/A                 |  |                                    |
| Engine Cooling System                                      | 45.5 L (48.1 qt.)  |                       |                             | 29.5 L (31.2 qt.)  |   | 54.9 L (58          | qt.)   |                                    |
| Inverter Cooling System                                    | N/A  |                       |                             | N/A  |   | 5.7 L (6 qt         |  |                                    |
| Engine Oil with Vertical Spin-On Filter                    | 28 L (29.5 qt.)  |                       |                             | 24.5 L (26 qt.)  |   | 27 L (28.5          |  |                                    |
| Transmission Reservoir with Vertical Filter                | 23 L (24 qt.)  |                       |                             | 27 L (28.5 qt.)  |   | 37.9 L (40          |  |                                    |
| Axle Oil (front and rear, each)                            | 22 L (23 qt.)  |                       |                             | 22 L (23 qt.)  |   | 22 L (23 q          |  |                                    |
| Hydraulic Reservoir and Filter                             | 105.2 L (27.8 gal.)  |                       |                             | 110 L (29 gal.)  |   | 106 L (28           | gal.)  |                                    |
| Park Brake Oil (wet disc)                                  | 0.6 L (20 oz.)   |                       |                             | 0.6 L (20 oz.)   |   | 0                   |  |                                    |



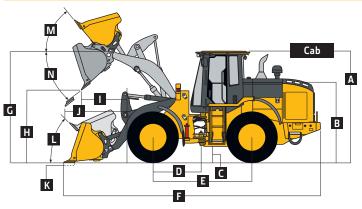
| Hydraulic System/Steering                                | 644K Z-BAR / HIGH-L     | IFT / POWERLLEL  |                          |  |           |           |  |  |
|--|-------------------------|--|--------------------------|--|-----------|-----------|--|--|
| Pump (loader and steering)                               | Variable-displacemen    | Variable-displacement, axial-piston pump; closed-center, pressure-compensating system  |                          |  |           |           |  |  |
| Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm | 297 L/m (78 gpm)        |  |                          |  |           |           |  |  |
| System Relief Pressure (loader and steering)             | 25 166 kPa (3,650 ps    | )  |                          |  |           |           |  |  |
| Loader Controls  | 2-function valve; joyst | 2-function valve; joystick control or fingertip controls; hydraulic-function enable/disable; optional 3rd- and 4th-function valve with auxiliary lever |                          |  |           |           |  |  |
| Steering (conforms to ISO 5010)                          |                         |  |                          |  |           |           |  |  |
| Туре   | Power, fully hydraulic  | Power, fully hydraulic   |                          |  |           |           |  |  |
| Articulation Angle                                       | 80-deg. arc (40 deg. e  | 80-deq. arc (40 deg. each direction)   |                          |  |           |           |  |  |
| Turning Radius (measured to centerline of outside tire)  | 5.57 m (18 ft. 3 in.)   |  |                          |  |           |           |  |  |
|  | EPA FT4/EU Stage IV /   | EPA Tier 3/EU Stage IIIA   | / EPA Tier 2/EU Stage II | I EPA IT4/EU Stage IIIB with Hybrid-Electric Drive |           |           |  |  |
| Hydraulic Cycle Times                                    | Z-Bar                   | High-Lift  | Powerllel                | Z-Bar  | High-Lift | Powerllel |  |  |
| Raise  | 6.4 sec.                | 6.4 sec.   | 6.4 sec.                 | 8.2 sec.   | 8.2 sec.  | 8.2 sec.  |  |  |
| Dump   | 1.6 sec.                | 1.6 sec.   | 2.1 sec.                 | 2.3 sec.   | 2.3 sec.  | 2.8 sec.  |  |  |
| Lower (float down)                                       | 3.0 sec.                | 3.0 sec.   | 2.8 sec.                 | 3.0 sec.   | 3.0 sec.  | 2.8 sec.  |  |  |
| Total  | 11.0 sec.               | 11.0 sec.  | 11.3 sec.                | 13.5 sec.  | 13.5 sec. | 13.8 sec. |  |  |
| Dimensions and Specifications with Pin-On Bucket         |                         |  |                          |  |           |           |  |  |

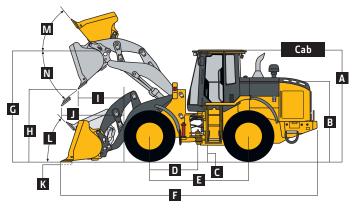


### 644K Z-BAR AND HIGH-LIFT LOADERS WITH PIN-ON BUCKET

|  | Z-Bar   | High-Lift   |
|--|---|---|
| Dimensions with Bucket   | 3.2-m³ (4.25 cu. yd.) general-purpose with bolt-on edge | 3.2-m³ (4.25 cu. yd.) general-purpose with bolt-on edge |
| A Height to Top of Cab   | 3.43 m (11 ft. 3 in.)                                   | 3.43 m (11 ft. 3 in.)                                   |
| B Hood Height  | 2.53 m (8 ft. 4 in.)                                    | 2.53 m (8 ft. 4 in.)                                    |
| Ground Clearance   | 461 mm (18.1 in.)                                       | 461 mm (18.1 in.)                                       |
| Length from Centerline to Front Axle   | 1.60 m (5 ft. 3 in.)                                    | 1.60 m (5 ft. 3 in.)                                    |
| Wheelbase  | 3.26 m (10 ft. 8 in.)                                   | 3.26 m (10 ft. 8 in.)                                   |
| Overall Length, Bucket on Ground   | 8.30 m (27 ft. 3 in.)                                   | 8.77 m (28 ft. 9 in.)                                   |
| Height to Hinge Pin, Fully Raised  | 4.12 m (13 ft. 6 in.)                                   | 4.54 m (14 ft. 11 in.)                                  |
| Dump Clearance, 45 deg., Full Height   | 2.91 m (9 ft. 6.5 in.)                                  | 3.33 m (10 ft. 11.1 in.)                                |
| Reach, 45-deg. Dump, Full Height   | 1.06 m (3 ft. 5.7 in.)                                  | 1.19 m (3 ft. 10.9 in.)                                 |
| Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance  | 1.61 m (5 ft. 3.4 in.)                                  | 2.06 m (6 ft. 9.1 in.)                                  |
| Maximum Digging Depth  | 106 mm (4.2 in.)  | 200 mm (7.9 in.)  |
| Maximum Rollback at Ground Level   | 42 deg.   | 41 deg.   |
| M Maximum Rollback, Boom Fully Raised  | 55 deg.   | 47 deg.   |
| Maximum Bucket Dump Angle, Fully Raised  | 50 deg.   | 45 deg.   |
| oader Clearance Circle, Bucket Carry Position  | 13.19 m (43 ft. 3.1 in.)                                | 13.62 m (44 ft. 8.2 in.)                                |
| pecifications with Bucket  |   |   |
| Capacity, Heaped   | 3.2 m³ (4.25 cu. yd.)                                   | 3.2 m³ (4.25 cu. yd.)                                   |
| Capacity, Struck   | 2.8 m³ (3.7 cu. yd.)                                    | 2.8 m³ (3.7 cu. yd.)                                    |
| Bucket Weight with Bolt-On Cutting Edge  | 1735 kg (3,826 lb.)                                     | 1736 kg (3,827 lb.)                                     |
| Bucket Width   | 3.04 m (10 ft. 0 in.)                                   | 3.04 m (10 ft. 0 in.)                                   |
| Breakout Force   | 15 378 kg (33,903 lb.)                                  | 13 782 kg (30,384 lb.)                                  |
| Tipping Load, Straight, No Tire Deflection   | 14 771 kg (32,565 lb.)                                  | 12 249 kg (27,004 lb.)                                  |
| Tipping Load, Straight, with Tire Deflection   | 13 923 kg (30,695 lb.)                                  | 11 628 kg (25,635 lb.)                                  |
| Tipping Load, 40-deg. Full Turn, No Tire Deflection  | 12 798 kg (28,214 lb.)                                  | 10 546 kg (23,250 lb.)                                  |
| Tipping Load, 40-deg. Full Turn, with Tire Deflection  | 11 739 kg (25,880 lb.)                                  | 9750 kg (21,495 lb.)                                    |
| Rated Operating Load, 50% Full-Turn Tipping Load,<br>No Tire Deflection (conforms to ISO 14397-1)* | 6398 kg (14,107 lb.)                                    | 6124 kg (13,502 lb.)                                    |
| Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*  | 5870 kg (12,941 lb.)                                    | 4875 kg (10,747 lb.)                                    |
| Operating Weight   | 18 682 kg (41,188 lb.)                                  | 19 091 kg (42,088 lb.)                                  |

transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments. \*Rated operating capacity based on Deere attachments only.





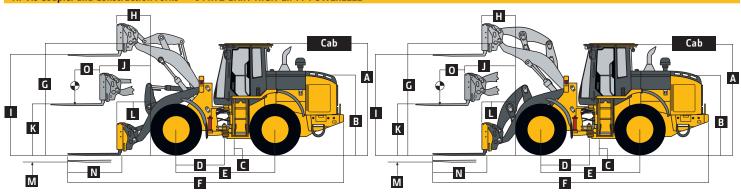
### 644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON BUCKET

### 644K POWERLLEL LOADER WITH QUICK-COUPLER

| AND HOOK-0  | ON BUCKET  | AND HOOK-ON BUCKET                                     |   |  |  |
|---|--|--|---|--|--|
|   | Z-Bar  | High-Lift  | Powerllel   |  |  |
| Dimensions with Bucket  | 3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge | 3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge | 3.1-m³ (4.0 cu. yd.) general-purpos with bolt-on edge |  |  |
| A Height to Top of Cab  | 3.43 m (11 ft. 3 in.)                                  | 3.43 m (11 ft. 3 in.)                                  | 3.43 m (11 ft. 3 in.)                                 |  |  |
| B Hood Height   | 2.53 m (8 ft. 4 in.)                                   | 2.53 m (8 ft. 4 in.)                                   | 2.53 m (8 ft. 4 in.)                                  |  |  |
| Ground Clearance  | 461 mm (18.1 in.)                                      | 461 mm (18.1 in.)                                      | 461 mm (18.1 in.)                                     |  |  |
| Length from Centerline to Front Axle  | 1.60 m (5 ft. 3 in.)                                   | 1.60 m (5 ft. 3 in.)                                   | 1.60 m (5 ft. 3 in.)                                  |  |  |
| E Wheelbase   | 3.26 m (10 ft. 8 in.)                                  | 3.26 m (10 ft. 8 in.)                                  | 3.26 m (10 ft. 8 in.)                                 |  |  |
| Overall Length, Bucket on Ground  | 8.27 m (27 ft. 2 in.)                                  | 8.74 m (28 ft. 8 in.)                                  | 8.50 m (27 ft. 11 in.)                                |  |  |
| G Height to Hinge Pin, Fully Raised   | 4.12 m (13 ft. 6 in.)                                  | 4.54 m (14 ft. 11 in.)                                 | 4.12 m (13 ft. 6 in.)                                 |  |  |
| H Dump Clearance, 45 deg., Full Height  | 2.79 m (9 ft. 2 in.)                                   | 3.11 m (10 ft. 2 in.)                                  | 2.79 m (9 ft. 2 in.)                                  |  |  |
| Reach, 45-deg. Dump, Full Height  | 1.16 m (3 ft. 10 in.)                                  | 1.28 m (4 ft. 2 in.)                                   | 1.20 m (3 ft. 11 in.)                                 |  |  |
| Reach, 45-deg. Dump, 2.13-m<br>(7 ft. 0 in.) Clearance  | 1.64 m (5 ft. 5 in.)                                   | 2.10 m (6 ft. 11 in.)                                  | 1.74 m (5 ft. 9 in.)                                  |  |  |
| Maximum Digging Depth   | 139 mm (5.0 in.)                                       | 226 mm (9.0 in.)                                       | 91 mm (3.6 in.)                                       |  |  |
| . Maximum Rollback at Ground Level  | 42 deg.  | 42 deg.  | 41 deg.   |  |  |
| M Maximum Rollback, Boom Fully Raised   | 55 deg.  | 47 deg.  | 55 deg.   |  |  |
| Maximum Bucket Dump Angle, Fully Raised   | 45 deg.  | 45 deg.  | 50 deg.   |  |  |
| oader Clearance Circle, Bucket Carry<br>Position  | 13.28 m (43 ft. 7 in.)                                 | 13.72 m (45 ft. 0 in.)                                 | 13.36 m (43 ft. 10 in.)                               |  |  |
| pecifications with Bucket   |  |  |   |  |  |
| Capacity, Heaped  | 3.1 m <sup>3</sup> (4.0 cu. yd.)                       | 3.1 m³ (4.0 cu. yd.)                                   | 3.1 m³ (4.0 cu. yd.)                                  |  |  |
| Capacity, Struck  | 2.7 m <sup>3</sup> (3.6 cu. yd.)                       | 2.7 m³ (3.6 cu. yd.)                                   | 2.6 m³ (3.5 cu. yd.)                                  |  |  |
| Bucket Weight with Bolt-On<br>Cutting Edge  | 2124 kg (4,682 lb.)                                    | 2124 kg (4,682 lb.)                                    | 2085 kg (4,597 lb.)                                   |  |  |
| Bucket Width  | 3.00 m (9 ft. 10 in.)                                  | 3.00 m (9 ft. 10 in.)                                  | 3.04 m (10 ft. 0 in.)                                 |  |  |
| Breakout Force  | 13 664 kg (30,124 lb.)                                 | 12 242 kg (26,989 lb.)                                 | 12 029 kg (26,519 lb.)                                |  |  |
| Tipping Load, Straight, No Tire<br>Deflection   | 13 401 kg (29,543 lb.)                                 | 11 155 kg (24,593 lb.)                                 | 12 923 kg (28,489 lb.)                                |  |  |
| Tipping Load, Straight, with Tire<br>Deflection   | 12 645 kg (27,877 lb.)                                 | 10 593 kg (23,353 lb.)                                 | 12 216 kg (26,932 lb.)                                |  |  |
| Tipping Load, 40-deg. Full Turn,<br>No Tire Deflection  | 11 556 kg (25,476 lb.)                                 | 9549 kg (21,051 lb.)                                   | 11 123 kg (24,523 lb.)                                |  |  |
| Tipping Load, 40-deg. Full Turn,<br>with Tire Deflection  | 10 605 kg (23,380 lb.)                                 | 8814 kg (19,431 lb.)                                   | 10 227 kg (22,547 lb.)                                |  |  |
| Rated Operating Load, 50% Full-Turn<br>Tipping Load, No Tire Deflection<br>(conforms to ISO 14397-1)*   | 5778 kg (12,738 lb.)                                   | 4774 kg (10,525 lb.)                                   | 5562 kg (12,261 lb.)                                  |  |  |
| Rated Operating Load, 50% Full-Turn<br>Tipping Load, with Tire Deflection<br>(conforms to ISO 14397-1)* | 5303 kg (11,691 lb.)                                   | 4407 kg (9,716 lb.)                                    | 5114 kg (11,274 lb.)                                  |  |  |
| Operating Weight  | 19 074 kg (42,050 lb.)                                 | 19 482 kg (42,951 lb.)                                 | 20 269 kg (44,685 lb.)                                |  |  |

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSS 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

<sup>\*</sup>Rated operating capacity based on Deere attachments only.



### 644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS

### 644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS

| AND HOOK-ON CONST  | AND HOOK-ON CONSTRUCTION FORKS    |                                   |                         |                                     |                         |                                  |                               |
|--|-----------------------------------|-----------------------------------|-------------------------|-------------------------------------|-------------------------|----------------------------------|-------------------------------|
|  | Z-Bar                             | Z-Bar                             | High-Lift               | High-Lift                           | Powerllel               | Powerllel                        | Powerllel                     |
|  |                                   |                                   |                         |                                     |                         |                                  | Rockland                      |
|  |                                   |                                   |                         |                                     | Construction            | Construction                     | Logging                       |
| Dimensions with Forks  | 1.52-m (60 in.)                   | 1.83-m (72 in.)                   | 1.52-m (60 in.)         | 1.83-m (72 in.)                     | 1.52-m (60 in.)         | 1.83-m (72 in.)                  | 1.52-m (60 in.)               |
|  | tine length                       | tine length                       | tine length             | tine length                         | tine length             | tine length                      | tine length                   |
| A Height to Top of Cab   | 3.43 m                            | 3.43 m                            | 3.43 m                  | 3.43 m                              | 3.43 m                  | 3.43 m                           | 3.43 m                        |
|  | (11 ft. 3 in.)                    | (11 ft. 3 in.)                    | (11 ft. 3 in.)          | (11 ft. 3 in.)                      | (11 ft. 3 in.)          | (11 ft. 3 in.)                   | (11 ft. 3 in.)                |
| <b>B</b> Hood Height   | 2.53 m                            | 2.53 m                            | 2.53 m                  | 2.53 m                              | 2.53 m                  | 2.53 m                           | 2.53 m                        |
| <b>a</b> c 1c  | (8 ft. 4 in.)                     | (8 ft. 4 in.)                     | (8 ft. 4 in.)           | (8 ft. 4 in.)                       | (8 ft. 4 in.)           | (8 ft. 4 in.)                    | (8 ft. 4 in.)                 |
| <b>C</b> Ground Clearance  | 461 mm                            | 461 mm                            | 461 mm                  | 461 mm                              | 461 mm                  | 461 mm                           | 461 mm                        |
| D I amount from Controlling to Front Aula                                | (18.1 in.)                        | (18.1 in.)                        | (18.1 in.)              | (18.1 in.)                          | (18.1 in.)              | (18.1 in.)<br>1.45 m             | (18.1 in.)                    |
| <b>D</b> Length from Centerline to Front Axle                            | 1.60 m<br>(5 ft. 3 in.)           | 1.45 m<br>(4 ft. 9 in.)           | 1.60 m<br>(5 ft. 3 in.) | 1.45 m<br>(4 ft. 9 in.)             | 1.60 m<br>(5 ft. 3 in.) | (4 ft. 9 in.)                    | 1.45 m<br>(4 ft. 9 in.)       |
| <b>E</b> Wheelbase   | 3.26 m                            | 2.93 m                            | 3.26 m                  | 2.93 m                              | 3.26 m                  | 2.93 m                           | 2.93 m                        |
| L Wileelbase   | (10 ft. 8 in.)                    | (9 ft. 7 in.)                     | (10 ft. 8 in.)          | (9 ft. 7 in.)                       | (10 ft. 8 in.)          | (9 ft. 7 in.)                    | (9 ft. 7 in.)                 |
| F Overall Length, Forks on Ground  | 8.81 m                            | 9.11 m                            | 9.28 m                  | 9.58 m                              | 9.04 m                  | 9.34 m                           | 9.13 m                        |
| . Ottorali Lerigeri, Forto di Grodila                                    | (28 ft. 11 in.)                   | (29 ft. 11 in.)                   | (30 ft. 5.4 in.)        | (31 ft. 5 in.)                      | (29 ft. 8 in.)          | (30 ft. 8 in.)                   | (29 ft. 11 in.)               |
| <b>G</b> Height to Hinge Pin, Fully Raised                               | 4.12 m                            | 4.12 m                            | 4.54 m                  | 4.54 m                              | 4.12 m                  | 4.12 m                           | 4.12 m                        |
| - 5 5  | (13 ft. 6 in.)                    | (13 ft. 6 in.)                    | (14 ft. 11 in.)         | (14 ft. 11 in.)                     | (13 ft. 6 in.)          | (13 ft. 6 in.)                   | (13 ft. 6 in.)                |
| H Reach, Fully Raised  | 788 mm                            | 788 mm                            | 905 mm                  | 905 mm                              | 819 mm                  | 819 mm                           | 932 mm                        |
|  | (31.0 in.)                        | (31.0 in.)                        | (35.6 in.)              | (35.6 in.)                          | (32.2 in.)              | (32.2 in.)                       | (37.0 in.)                    |
| I Fork Height, Fully Raised  | 3.89 m                            | 3.89 m                            | 4.22 m                  | 4.22 m                              | 3.79 m                  | 3.79 m                           | 3.83 m                        |
|  | (12 ft. 9 in.)                    | (12 ft. 9 in.)                    | (13 ft. 10.1 in.)       | (13 ft. 10.1 in.)                   | (12 ft. 5 in.)          | (12 ft. 5 in.)                   | (12 ft. 7 in.)                |
| J Maximum Reach, Fork Level  | 1.68 m                            | 1.68 m                            | 2.07 m                  | 2.07 m                              | 1.76 m                  | 1.76 m                           | 1.87 m                        |
|  | (5 ft. 6 in.)                     | (5 ft. 6 in.)                     | (6 ft. 9.5 in.)         | (6 ft. 9.5 in.)                     | (5 ft. 9 in.)           | (5 ft. 9 in.)                    | (6 ft. 2 in.)                 |
| K Fork Height, Maximum Reach   | 1.71 m                            | 1.71 m                            | 1.86 m                  | 1.86 m                              | 1.71 m                  | 1.71 m                           | 1.76 m                        |
|  | (5 ft. 7 in.)                     | (5 ft. 7 in.)                     | (6 ft. 1.2 in.)         | (6 ft. 1.2 in.)                     | (5 ft. 7 in.)           | (5 ft. 7 in.)                    | (5 ft. 9 in.)                 |
| L Reach, Ground Level  | 1.17 m                            | 1.17 m                            | 1.64 m                  | 1.64 m                              | 1.22 m                  | 1.22 m                           | 1.31 m                        |
| M Depth Below Ground   | (3 ft. 10 in.)<br>89 mm (4.0 in.) | (3 ft. 10 in.)<br>89 mm (4.0 in.) | (5 ft. 4.6 in.)         | (5 ft. 4.6 in.)<br>181 mm (7.1 in.) | (4 ft. 0 in.)           | (4 ft. 0 in.)<br>38 mm (1.5 in.) | (4 ft. 4 in.)<br>0 mm (0 in.) |
| N Tine Length  | 1.52 m (60 in.)                   | 1.83 m (72 in.)                   | 1.52 m (60 in.)         | 1.83 m (72 in.)                     | 1.52 m (60 in.)         | 1.83 m (72 in.)                  | 1.52 m (60 in.)               |
| O Load Position, 50% Tine Length   | 0.76 m (30 in.)                   | 0.92 m (36 in.)                   | 0.76 m (30 in.)         | 0.92 m (36 in.)                     | 0.76 m (30 in.)         | 0.92 m (36 in.)                  | 0.76 m (30 in.)               |
| Specifications with Forks  | 0.76 111 (30 111.)                | 0.32 111 (30 111.)                | 0.76 III (30 III.)      | 0.92 111 (30 111.)                  | 0.76 111 (30 111.)      | 0.32 111 (30 111.)               | 0.76 111 (50 111.)            |
| Tipping Load, Straight, No Tire  | 9883 kg                           | 9373 kg                           | 8791 kg                 | 8369 kg                             | 9892 kg                 | 9388 kg                          | 9632 kg                       |
| Deflection   | (21,789 lb.)                      | (20,663 lb.)                      | (19,381 lb.)            | (18,449 lb.)                        | (21,807 lb.)            | (20,697 lb.)                     | (21,235 lb.)                  |
| Tipping Load, Straight, with Tire  | 9621 kg                           | 9123 kg                           | 8571 kg                 | 8166 kg                             | 9579 kg                 | 9090 kg                          | 9234 kg                       |
| Deflection   | (21,211 lb.)                      | (20,113 lb.)                      | (18,896 lb.)            | (18,003 lb.)                        | (21,118 lb.)            | (20,040 lb.)                     | (20,357 lb.)                  |
| Tipping Load, 40-deg. Full Turn,   | 8562 kg                           | 8110 kg                           | 7571 kg                 | 7198 kg                             | 8557 kg                 | 8112 kg                          | 8209 kg                       |
| No Tire Deflection   | (18,876 lb.)                      | (17,880 lb.)                      | (16,691 lb.)            | (15,868 lb.)                        | (18,866 lb.)            | (17,884 lb.)                     | (18,097 lb.)                  |
| Tipping Load, 40-deg. Full Turn,   | 8208 kg                           | 7773 kg                           | 7266 kg                 | 6912 kg                             | 8145 kg                 | 7725 kg                          | 7674 kg                       |
| with Tire Deflection   | (18,095 lb.)                      | (17,136 lb)                       | (16,019 lb.)            | (15,238 lb.)                        | (17,957 lb.)            | (17,031 lb.)                     | (16,918 lb.)                  |
| Rated Operating Load, 50% Full-Turn                                      | 4104 kg                           | 3887 kg                           | 3633 kg                 | 3456 kg                             | 4073 kg                 | 3863 kg                          | 3837 kg                       |
| Tipping Load, with Tire Deflection (con-                                 | (9,048 lb.)                       | (8,569 lb.)                       | (8,009 lb.)             | (7,619 lb.)                         | (8,979 lb.)             | (8,516 lb.)                      | (8,459 lb.)                   |
| forms to ISO 14397-1 and SAE J1197)*                                     |                                   |                                   | (252)                   |                                     |                         |                                  |                               |
| Rated Operating Load, Rough Terrain,                                     | 4925 kg                           | 4664 kg                           | 4360 kg                 | 4147 kg                             | 4887 kg                 | 4635 kg                          | 4604 kg                       |
| 60% Full-Turn Tipping Load, with Tire                                    | (10,858 lb.)                      | (10,282 lb.)                      | (9,612 lb.)             | (9,143 lb.)                         | (10,774 lb.)            | (10,218 lb.)                     | (10,150 lb.)                  |
| Deflection (conforms to EN474-3)*  | 6567 kg                           | 6210 kg                           | E012 kg                 | EE20 kg                             | 6E16 kg                 | 6100 kg                          | 6120 kg                       |
| Rated Operating Load, Firm and Level Ground, 80% Full-Turn Tipping Load, | 6567 kg<br>(14,476 lb.)           | 6219 kg<br>(13,710 lb.)           | 5813 kg<br>(12,815 lb.) | 5530 kg<br>(12,192 lb.)             | 6516 kg<br>(14,365 lb.) | 6180 kg<br>(13,626 lb.)          | 6139 kg<br>(13,534 lb.)       |
| with Tire Deflection (conforms to  | (.טוט,דו,דו,                      | (13,71010.)                       | (12,01310.)             | (12,132 10.)                        | ן.עו כטכ,דין            | (13,020 10.)                     | ו.טו ד-נכ,כון                 |
| EN474-3)*  |                                   |                                   |                         |                                     |                         |                                  |                               |
| Operating Weight   | 18 603 kg                         | 18 663 kg                         | 19 012 kg               | 19 072 kg                           | 19 796 kg               | 19 856 kg                        | 21 469 kg                     |
| . , ,  | (41,012 lb.)                      | (41,144 lb.)                      | (41,914 lb.)            | (42,046 lb.)                        | (43,643 lb.)            | (43,775 lb.)                     | (47,330 lb.)                  |
| Loader enerating information is based                                    |                                   |                                   |                         |                                     |                         |                                  |                               |

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSS 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

<sup>\*</sup>Rated operating capacity based on Deere attachments only.

**Adjustments to Operating Weights** 

and Tipping Loads with Buckets 644K Z-BAR / HIGH-LIFT / POWERLLEL

Adjustments to operating weights, tipping loads, and tires are based on Z-Bar machine with pin-on 3.1-m3 (4.0 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator\* Add (+) or deduct (-) kg (lb.) as indi-Tipping Load, Tipping Load, 40-Tread Width cated for loaders with 3-piece rims Operating Weight Straight deg. Full Turn SAE Width Over Tires Vertical Height John Deere PowerTech PSS 6090 0 kg (0 lb.) 0 kg (0 lb.) 0 kg (0 lb.) -98 kg (-215 lb.) +338 kg (+745 lb.) +242 kg (+534 lb.) N/A N/A N/A John Deere PowerTech Plus 6068H -124 kg (-273 lb.) +293 kg (+646 lb.) +203 kg (+448 lb.) N/A N/A John Deere PowerTech 6068H N/A John Deere PowerTech PSX 6068 Z-Bar -341 kg (-753 lb.) -682 kg –554 kg N/A N/A N/A (-1,504 lb.)(-1,222 lb.) +8 kg (+18 lb.) +14 kg (+30 lb.) +35 kg (+78 lb.) N/A N/A N/A John Deere PowerTech PSX 6068 High Lift/Powerllel Michelin 23.5 R 25, 1 Star L-3 0 kg (0 lb.) 0 kg (0 lb.) 0 mm (0 in.) 0 mm (0 in.) 0 mm (0 in.) 0 kg (0 lb.) Bridgestone 23.5 R 25, 1 Star L-3 +116 kg (+256 lb.) +86 kg (+190 lb.) +76 kg (+167 lb.) 0 mm (0 in.) -28 mm (-1.1 in.) +17 mm (+0.7 in.) Titan 23.5 R 25, 20 PR L-3 -156 kg (-343 lb.) -115 kg (-255 lb.) -102 kg (-224 lb.) 0 mm (0 in.) +27 mm (+1.1 in.) 0 mm (0 in.) Titan 725/70-25 16-Ply L-4T (Logger +266 kg (+587 lb.) +208 kg (+459 lb.) +183 kg (+404 lb.) +95 mm (+3.7 in.) +37 mm (+1.5 in.) +49 mm (+1.9 in.) Style)†§ß

+416 kg (+917 lb.)

+37 mm (+1.5 in.)

+158 mm (+6.2 in.) +12 mm (+0.5 in.)

+622 kg

(+1,371 lb.)

+472 kg

(+1,041 lb.)

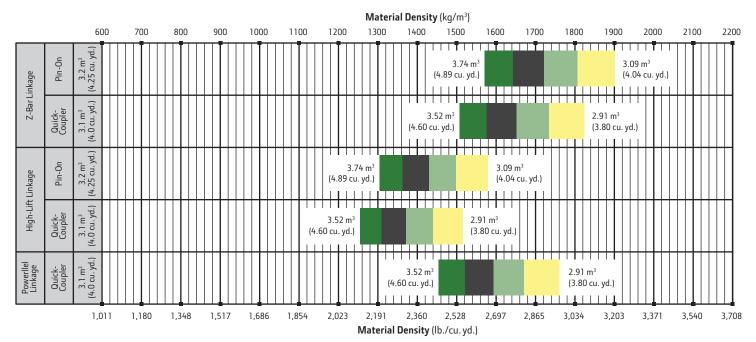
Michelin 750/65 R 25, 1 Star L-3T<sup>†§®</sup>

<sup>\*</sup>May change based on vehicle configuration, weight, or tire-pressure adjustments.

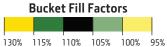
<sup>†</sup>Equipped with 5-piece heavy-duty rims.

<sup>§</sup>CaCl, not recommended.

Requires 9-deg. rear axle stops.



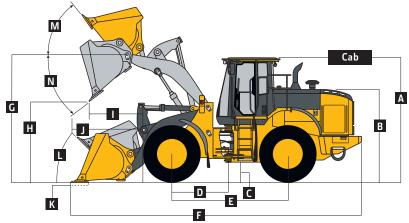
| LOOSE MATERIALS                  | kg/m³ | lb./cu. yd. | LOOSE MATERIALS                       | kg/m³ | lb./cu. yd. |
|----------------------------------|-------|-------------|---------------------------------------|-------|-------------|
| Chine pulpused                   | 200   | 486         | Limestone searce sized                | 1570  | 2.646       |
| Chips, pulpwood                  | 288   |             | Limestone, coarse, sized              |       | ,           |
| Cinders (coal, ashes, clinkers)  | 673   | 1,134       | Limestone, mixed sizes                | 1682  | 2,835       |
| Clay and gravel, dry             | 1602  | 2,700       | Limestone, pulverized or crushed      | 1362  | 2,295       |
| Clay, compact, solid             | 1746  | 2,943       | Sand, damp                            | 2083  | 3,510       |
| Clay, dry in lump loose          | 1009  | 1,701       | Sand, dry                             | 1762  | 2,970       |
| Clay, excavated in water         | 1282  | 2,160       | Sand, voids, full of water            | 2083  | 3,510       |
| Coal, anthracite, broken, loose  | 865   | 1,458       | Sandstone, quarried                   | 1314  | 2,214       |
| Coal, bituminous, moderately wet | 801   | 1,350       | Shale, broken crushed                 | 1362  | 2,295       |
| Earth, common loam, dry          | 1218  | 2,052       | Slag, furnace granulated              | 1955  | 3,294       |
| Earth, mud, packed               | 1843  | 3,105       | Stone or gravel, 37.5 to 87.5-mm      |       |             |
| Granite, broken                  | 1538  | 2,592       | (1.5 to 3.5") size                    | 1442  | 2,430       |
| Gypsum                           | 2275  | 3,834       | Stone or gravel, 18.75-mm (3/4") size | 1602  | 2,700       |



| <u> </u>  | 73/1/7 DAD / 11/5/1 1 177                                |                  |                       |                      |             |                              |
|---|--|------------------|-----------------------|----------------------|-------------|------------------------------|
| Engine  | 724K Z-BAR / HIGH-LIFT                                   |                  | Lilia Da D            | T. I IM DI COCCII    | 1.1. 5      | D TI.™ COOOL!                |
| Manufacturer and Model  | John Deere PowerTech™ PSX                                | 6090             | John Deere Power      |                      |             | ere PowerTech™ 6090H         |
| Non-Road Emission Standard  | EPA Final Tier 4/EU Stage IV                             |                  | EPA Tier 3/EU Stag    | ge IIIA              |             | 2/EU Stage II                |
| Cylinders   | 6  |                  | 6                     |                      | 6           |                              |
| Valves Per Cylinder   | 4  |                  | 4                     |                      | 4           |                              |
| Displacement  | 9.0 L (548 cu. in.)                                      |                  | 9.0 L (548 cu. in.)   |                      |             | +8 cu. in.)                  |
| Net Peak Power (ISO 9249)   | 197 kW (264 hp) at 1,800 rp                              |                  | 197 kW (264 hp) a     |                      |             | (264 hp) at 1,800 rpm        |
| Net Peak Torque (ISO 9249)  | 1161 Nm (856 lbft.) at 1,30                              | 00 rpm           | 1159 Nm (852 lb       | ft.) at 1,300 rpm    |             | n (852 lbft.) at 1,300 rpm   |
| Net Torque Rise   | 61%  |                  | 60%                   |                      | 60%         |                              |
| Fuel System (electronically controlled)   | High-pressure common rail                                |                  | High-pressure cor     |                      |             | essure common rail           |
| Lubrication   | Full-flow spin-on filter and in                          | ntegral          | Full-flow spin-on     | filter and integral  |             | spin-on filter and integral  |
|   | cooler   |                  | cooler                |                      | cooler      |                              |
| Aspiration  | Series turbocharged, charge                              | air              | Turbocharged, cha     | arge air cooled      | Turboch     | arged, charge air cooled     |
|   | cooled   |                  |                       |                      |             |                              |
| Air Cleaner   | Under-hood, dual-element d                               |                  |                       |                      |             |                              |
| Fan Drive   | Hydraulically driven, proport                            |                  | Hydraulically drive   |                      |             | cally driven, proportionally |
| =   | controlled, fan aft of coolers                           |                  | controlled, fan aft   |                      |             | ed, fan aft of coolers       |
| Electrical System   | 24 volt with 130-amp altern                              | ator             | 24 volt with 100-a    | imp alternator       |             | vith 100-amp alternator      |
| Batteries (2 – 12 volt)   | 950 CCA (each)   |                  | 1,400 CCA (each)      |                      | 1,400 CC    | CA (each)                    |
| Transmission System   |  |                  |                       |                      |             |                              |
| Туре  | Countershaft-type PowerShi                               | tt' <sup>™</sup> |                       |                      |             |                              |
| Torque Converter  | Single stage, single phase                               |                  |                       |                      |             |                              |
| Shift Control   | Electronically modulated, ad                             |                  |                       |                      |             |                              |
| Operator Interface  | Steering-column or joystick-                             |                  |                       |                      |             |                              |
| Shift Modes   | Manual/auto (1st–D or 2nd–                               | -D); Quic        | k-Shift button with   | 2 selectable modes   | s: kick-dov | wn or kick-up/down; and      |
|   | adaptive clutch cutoff                                   | _                |                       |                      |             |                              |
|   | Standard 5-Speed with Lock                               |                  | ie Converter          | Optional 4-Speed     |             |                              |
| Maximum Travel Speeds (with 23.5 R 25, 1 Star   | Forward  | Reverse          |                       | Forward              |             | Reverse                      |
| L3 tires)   | 751 (1)(7 1)   | 701 (            | // O                  | 731 // // 5          | ,           | 761 447 1                    |
| Range 1   |  |                  | 1 (4.9 mph)           | 7.2 km/h (4.5 mpl    |             | 7.6 km/h (4.7 mph)           |
| Range 2   |  |                  | /h (8.1 mph)          | 11.9 km/h (7.4 mp    |             | 12.5 km/h (7.8 mph)          |
| Range 3   | , , ,  |                  | /h (17.9 mph)         | 23.1 km/h (14.4 n    |             | 24.2 km/h (15.1 mph)         |
| Range 4   | ` '  | N/A              |                       | 35.6 km/h (22.1 n    | nph)        | N/A                          |
| Range 5   | 40.0 km/h (24.9 mph)                                     | N/A              |                       | N/A                  |             | N/A                          |
| Axles/Brakes  |  |                  |                       |                      |             |                              |
| Final Drives  | Heavy-duty inboard-mounte                                |                  |                       |                      |             |                              |
| Differentials   | Hydraulic locking front with                             |                  | onal rear – standar   | d; dual locking fror | it and rea  | r – optional                 |
| Rear Axle Oscillation, Stop to Stop (with 23.5 R 25,                                  | 26 deg. (13 deg. each directi                            | ion)             |                       |                      |             |                              |
| 1 Star L3 tires)  |  |                  |                       |                      |             |                              |
| Service Brakes (conform to ISO 3450)  | Hydraulically actuated, sprin                            |                  |                       |                      | mounted,    | oil-cooled, single disc      |
| Parking Brakes (conform to ISO 3450)  | Automatic spring-applied, hy                             | ydraulica        | lly released, oil-coc | oled, multi disc     |             |                              |
| Tires/Wheels (see page 28 for complete tire adjustments)                              |  |                  |                       |                      |             |                              |
| AN  | Tread Width  |                  | Width Over Tires      |                      |             |                              |
| Michelin 23.5 R 25, 1 Star L-3  | 2170 mm (85.4 in.)                                       |                  | 2880 mm (113.4 i      | n.)                  |             |                              |
| Serviceability  | EDA ET/ /EU.S. "'  |                  | EDA T: 2/5116         |                      | EDA T       | 2/EU.C                       |
| Refill Capacities   | EPA FT4/EU Stage IV                                      |                  | EPA Tier 3/EU Stag    | ge IIIA              |             | 2/EU Stage II                |
| Fuel Tank with Lockable Cap   | 397 L (105 gal.)   |                  | 352 L (93 gal.)       |                      | 352 L (9)   | 3 gai.)                      |
| Diesel Exhaust Fluid (DEF)  | 32 L (34 qt.)  |                  | N/A                   |                      | N/A         | NF 7                         |
| Cooling System  | 45.5 L (48.1 qt.)  |                  | 33.8 L (35.7 qt.)     |                      | 33.8 L (3   | • •                          |
| Engine Oil with Vertical Spin-On Filter   | 28 L (29.5 qt.)  |                  | 29.6 L (28 qt.)       |                      | 29.6 L (2   | • •                          |
| Transmission Reservoir with Vertical Filter   | 24 L (25 qt.)  |                  | 24 L (25 qt.)         |                      | 24 L (25    |                              |
| Axle Oil (front and rear, each)   | 22 L (23 qt.)  |                  | 22 L (23 qt.)         |                      | 22 L (23    |                              |
| Hydraulic Reservoir and Filter  | 105.2 L (27.8 gal.)                                      |                  | 110 L (29 gal.)       |                      | 110 L (2)   | 3 .                          |
| Park Brake Oil (wet disc)   | 0.6 L (20 oz.)   |                  | 0.6 L (20 oz.)        |                      | 0.6 L (20   | J oz.)                       |
| Hydraulic System/Steering   | W (11 %)   |                  |                       |                      |             |                              |
| Pump (loader and steering)  Maximum Rated Flow at 6895 kPa (1,000 psi)  and 2,250 rpm | Variable-displacement, axial-<br>297 L/m (78 gpm)        | -piston p        | ump; closed-center    | r, pressure-compen   | sating sys  | stem                         |
|   | 25 166 kD2 /2 650 25:1                                   |                  |                       |                      |             |                              |
| System Relief Pressure (loader and steering) Loader Controls                          | 25 166 kPa (3,650 psi)<br>2-function valve; joystick coi | ntrol or f       | ingertin controls. h  | vdraulic function o  | nable/dia   | able: optional 3rd and       |
| Luduei Culliluis  | 4th-function valve; Joystick col                         |                  |                       | yuraunc-runction e   | nable/uls   | abie, Optional Stu- allu     |
| Steering (conforms to ISO 5010)   | TETT-TUTICETOTT VALVE WILLI duxi                         | nary leve        |                       |                      |             |                              |
| Type  | Power, fully hydraulic                                   |                  |                       |                      |             |                              |
| Articulation Angle  | 80-deg. arc (40 deg. each di                             | rection)         |                       |                      |             |                              |
| Articulation Aligie   | oo deg. are (40 deg. each dh                             | (CCIOII)         |                       |                      |             |                              |



| Hydraulic System/Steering (continued)                   | 724K Z-BAR / HIGH-LIFT |           |
|---|------------------------|-----------|
| Turning Radius (measured to centerline of outside tire) | 5.64 m (18 ft. 6 in.)  |           |
| Hydraulic Cycle Times                                   | Z-Bar                  | High-Lift |
| Raise   | 6.4 sec.               | 6.4 sec.  |
| Dump  | 1.4 sec.               | 1.6 sec.  |
| Lower (float down)                                      | 3.0 sec.               | 3.0 sec.  |
| Total   | 10.8 sec.              | 11.0 sec. |
| Dimensions and Specifications with Pin-On Bucket        |                        |           |

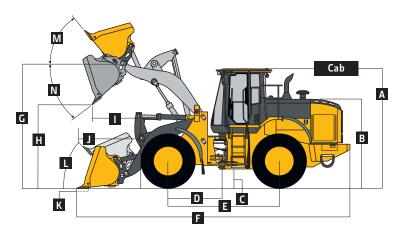


### 724K Z-BAR AND HIGH-LIFT LOADERS WITH PIN-ON BUCKET

|  | Z-Bar   | Z-Bar   | High-Lift   | High-Lift   |
|--|---|---|---|---|
| Dimensions with Bucket   | 3.2-m³ (4.25 cu. yd.)<br>general-purpose with<br>bolt-on edge | 3.6-m³ (4.75 cu. yd.)<br>general-purpose with<br>bolt-on edge | 3.2-m³ (4.25 cu. yd.)<br>general-purpose with<br>bolt-on edge | 3.6-m³ (4.75 cu. yd.)<br>general-purpose with<br>bolt-on edge |
| A Height to Top of Cab   | 3.43 m (11 ft. 3 in.)   |
| B Hood Height  | 2.53 m (8 ft. 4 in.)  |
| C Ground Clearance   | 461 mm (18.1 in.)   |
| D Length from Centerline to Front Axle   | 1.60 m (5 ft. 3 in.)  |
| E Wheelbase  | 3.26 m (10 ft. 8 in.)   |
| F Overall Length, Bucket on Ground   | 8.20 m (26 ft. 11 in.)  | 8.31 m (27 ft. 3 in.)   | 8.67 m (28 ft. 5 in.)   | 8.78 m (28 ft. 10 in.)  |
| <b>G</b> Height to Hinge Pin, Fully Raised   | 4.12 m (13 ft. 6 in.)   | 4.12 m (13 ft. 6 in.)   | 4.54 m (14 ft. 11 in.)  | 4.54 m (14 ft. 11 in.)  |
| H Dump Clearance, 45 deg., Full Height   | 2.91 m (9 ft. 7 in.)  | 2.84 m (9 ft. 4 in.)  | 3.33 m (10 ft. 11 in.)  | 3.26 m (10 ft. 8 in.)   |
| I Reach, 45-deg. Dump, Full Height   | 1.06 m (3 ft. 6 in.)  | 1.13 m (3 ft. 9 in.)  | 1.19 m (3 ft. 11 in.)   | 1.25 m (4 ft. 1 in.)  |
| J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance  | 1.61 m (5 ft. 3 in.)  | 1.67 m (5 ft. 6 in.)  | 2.06 m (6 ft. 9 in.)  | 2.12 m (6 ft. 11 in.)   |
| K Maximum Digging Depth  | 123 mm (5.0 in.)  | 123 mm (5.0 in.)  | 216 mm (8.5 in.)  | 216 mm (8.5 in.)  |
| L Maximum Rollback at Ground Level   | 41 deg.   | 41 deg.   | 42 deg.   | 42 deg.   |
| M Maximum Rollback, Boom Fully Raised  | 55 deg.   | 55 deg.   | 47 deg.   | 47 deg.   |
| N Maximum Bucket Dump Angle, Fully Raised  | 50 deg.   | 50 deg.   | 45 deg.   | 45 deg.   |
| Loader Clearance Circle, Bucket Carry Position   | 13.19 m (43 ft. 3 in.)  | 13.25 m (43 ft. 6 in.)  | 13.62 m (44 ft. 8 in.)  | 13.68 m (44 ft. 11 in.)                                       |
| Specifications with Bucket   |   |   |   |   |
| Capacity, Heaped   | 3.2 m³ (4.25 cu. yd.)   | 3.6 m³ (4.75 cu. yd.)   | 3.2 m³ (4.25 cu. yd.)   | 3.6 m³ (4.75 cu. yd.)   |
| Capacity, Struck   | 3.0 m³ (3.5 cu. yd.)  | 3.2 m³ (4.2 cu. yd.)  | 2.8 m³ (3.7 cu. yd.)  | 3.2 m³ (4.2 cu. yd.)  |
| Bucket Weight with Bolt-On Cutting Edge  | 1736 kg (3,827 lb.)   | 1822 kg (4,016 lb.)   | 1736 kg (3,827 lb.)   | 1822 kg (4,017 lb.)   |
| Bucket Width   | 3.04 m (10 ft. 0 in.)   |
| Breakout Force   | 15 607 kg (34,408 lb.)  | 14 398 kg (31,742 lb.)  | 13 884 kg (30,610 lb.)  | 12 968 kg (28,590 lb.)  |
| Tipping Load, Straight, No Tire Deflection   | 16 508 kg (36,396 lb.)  | 16 236 kg (35,794 lb.)  | 13 332 kg (29,393 lb.)  | 13 101 kg (28,883 lb.)  |
| Tipping Load, Straight, with Tire Deflection   | 15 534 kg (34,247 lb.)  | 15 267 kg (33,658 lb.)  | 12 645 kg (27,877 lb.)  | 12 420 kg (27,381 lb.)  |
| Tipping Load, 40-deg. Full Turn, No Tire Deflection  | 14 266 kg (31,451 lb.)  | 14 015 kg (30,899 lb.)  | 11 466 kg (25,278 lb.)  | 11 252 kg (24,806 lb.)  |
| Tipping Load, 40-deg. Full Turn, with Tire Deflection  | 13 047 kg (28,764 lb.)  | 12 801 kg (28,221 lb.)  | 10 578 kg (23,320 lb.)  | 10 371 kg (22,864 lb.)  |
| Rated Operating Load, 50% Full-Turn Tipping Load,<br>No Tire Deflection (conforms to ISO 14397-1)* | 7133 kg (15,726 lb.)  | 7008 kg (15,449 lb.)  | 5733 kg (12,639 lb.)  | 5626 kg (12,403 lb.)  |
| Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*  | 6524 kg (14,383 lb.)  | 6401 kg (14,111 lb.)  | 5289 kg (11,660 lb.)  | 5186 kg (11,433 lb.)  |
| Operating Weight   | 19 419 kg (42,812 lb.)  | 19 512 kg (43,016 lb.)  | 19 646 kg (43,311 lb.)  | 19 739 kg (43,516 lb.)  |

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSX 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

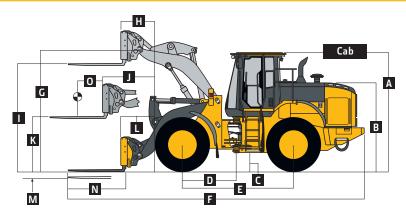
<sup>\*</sup>Rated operating capacity based on Deere attachments only.



724K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON BUCKET

|   | Z-Bar   | High-Lift  |
|---|---|--|
| Dimensions with Bucket  | 3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge  | 3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge |
| A Height to Top of Cab  | 3.43 m (11 ft. 3 in.)   | 3.43 m (11 ft. 3 in.)                                  |
| B Hood Height   | 2.53 m (8 ft. 4 in.)  | 2.53 m (8 ft. 4 in.)                                   |
| Ground Clearance  | 461 mm (18.1 in.)   | 461 mm (18.1 in.)                                      |
| Length from Centerline to Front Axle  | 1.60 m (5 ft. 3 in.)  | 1.60 m (5 ft. 3 in.)                                   |
| Wheelbase   | 3.26 m (10 ft. 8 in.)   | 3.26 m (10 ft. 8 in.)                                  |
| Overall Length, Bucket on Ground  | 8.20 m (26 ft. 11 in.)  | 8.74 m (28 ft. 8 in.)                                  |
| Height to Hinge Pin, Fully Raised   | 4.12 m (13 ft. 6 in.)   | 4.54 m (14 ft. 11 in.)                                 |
| H Dump Clearance, 45 deg., Full Height  | 2.88 m (9 ft. 6 in.)  | 3.11 m (10 ft. 2 in.)                                  |
| Reach, 45-deg. Dump, Full Height  | 1.15 m (3 ft. 9 in.)  | 1.28 m (4 ft. 2 in.)                                   |
| Reach, 45-deg. Dump, 2.13-m<br>(7 ft. 0 in.) Clearance  | 1.72 m (5 ft. 8 in.)  | 2.10 m (6 ft. 11 in.)                                  |
| Maximum Digging Depth   | 123 mm (5.0 in.)  | 216 mm (8.5 in.)                                       |
| <ul> <li>Maximum Rollback at Ground Level</li> </ul>  | 41 deg.   | 42 deg.  |
| M Maximum Rollback, Boom Fully Raised   | 55 deg.   | 47 deg.  |
| N Maximum Bucket Dump Angle,<br>Fully Raised  | 50 deg.   | 45 deg.  |
| Loader Clearance Circle, Bucket Carry<br>Position   | 12.93 m (42 ft. 5 in.)  | 13.72 m (45 ft. 0 in.)                                 |
| specifications with Bucket  |   |  |
| Capacity, Heaped  | 3.1 m³ (4.0 cu. yd.)  | 3.1 m³ (4.0 cu. yd.)                                   |
| Capacity, Struck  | 2.4 m³ (3.2 cu. yd.)  | 2.4 m³ (3.2 cu. yd.)                                   |
| Bucket Weight with Bolt-On<br>Cutting Edge  | 1764 kg (3,890 lb.)   | 1764 kg (3,890 lb.)                                    |
| Bucket Width  | 2.90 m (9 ft. 6 in.)  | 2.90 m (9 ft. 6 in.)                                   |
| Breakout Force  | 14 524 kg (32,019 lb.)  | 12 404 kg (27,346 lb.)                                 |
| Tipping Load, Straight, No Tire<br>Deflection   | 15 025 kg (33,125 lb.)  | 12 178 kg (26,848 lb.)                                 |
| Tipping Load, Straight, with Tire<br>Deflection   | 14 157 kg (31,211 lb.)  | 11 553 kg (25,470 lb.)                                 |
| Tipping Load, 40-deg. Full Turn,<br>No Tire Deflection  | 12 929 kg (28,503 lb.)  | 10 416 kg (22,964 lb.)                                 |
| Tipping Load, 40-deg. Full Turn, with Tire Deflection   | 11 829 kg (26,078 lb.)  | 9603 kg (21,171 lb.)                                   |
| Rated Operating Load, 50% Full-Turn<br>Tipping Load, No Tire Deflection<br>(conforms to ISO 14397-1)*   | 6464 kg (14,251 lb.)  | 5208 kg (11,482 lb.)                                   |
| Rated Operating Load, 50% Full-Turn<br>Tipping Load, with Tire Deflection<br>(conforms to ISO 14397-1)* |   | 4802 kg (10,586 lb.)                                   |
| Operating Weight  | 19 810 kg (43,674 lb.)  | 20 037 kg (44,173 lb.)                                 |
| Operating Weight  Loader operating information is based   | 19 810 kg (43,674 lb.)<br>d on machine with identified linkage and standard equipment,<br>, transmission side-frame guards, bottom guards, standard t | , PowerTech PSX 6090 (EPA Final Tier 4/EU Stage IV     |

is affected by changes in tires, ballast, and different attachments.
\*Rated operating capacity based on Deere attachments only.



724K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS

|   | Z-Bar                       | Z-Bar                       | High-Lift                   | High-Lift                   |
|---|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Dimensions with Forks   | 1.52-m (60 in.) tine length | 1.83-m (72 in.) tine length | 1.52-m (60 in.) tine length | 1.83-m (72 in.) tine length |
| Height to Top of Cab  | 3.43 m (11 ft. 3 in.)       |
| B Hood Height   | 2.53 m (8 ft. 4 in.)        |
| Ground Clearance  | 461 mm (18.1 in.)           |
| Length from Centerline to Front Axle  | 1.60 m (5 ft. 3 in.)        |
| Wheelbase   | 3.26 m (10 ft. 8 in.)       |
| Overall Length, Forks on Ground   | 8.89 m (29 ft. 2 in.)       | 9.19 m (30 ft. 2 in.)       | 9.35 m (30 ft. 8 in.)       | 9.65 m (31 ft. 8 in.)       |
| Height to Hinge Pin, Fully Raised   | 4.12 m (13 ft. 6 in.)       | 4.12 m (13 ft. 6 in.)       | 4.54 m (14 ft. 11 in.)      | 4.54 m (14 ft. 11 in.)      |
| Reach, Fully Raised   | 788 mm (31.0 in.)           | 788 mm (31.0 in.)           | 905 mm (35.6 in.)           | 905 mm (35.6 in.)           |
| Fork Height, Fully Raised   | 3.89 m (12 ft. 9.0 in.)     | 3.89 m (12 ft. 9.0 in.)     | 4.22 m (13 ft. 10.1 in.)    | 4.22 m (13 ft. 10.1 in.)    |
| Maximum Reach, Fork Level   | 1.68 m (5 ft. 6.0 in.)      | 1.68 m (5 ft. 6.0 in.)      | 2.07 m (6 ft. 9.5 in.)      | 2.07 m (6 ft. 9.5 in.)      |
| Fork Height, Maximum Reach  | 1.71 m (5 ft. 7.0 in.)      | 1.71 m (5 ft. 7.0 in.)      | 1.86 m (6 ft. 1.2 in.)      | 1.86 m (6 ft. 1.2 in.)      |
| Reach, Ground Level   | 1.17 m (3 ft. 10.0 in.)     | 1.17 m (3 ft. 10.0 in.)     | 1.64 m (5 ft. 4.6 in.)      | 1.64 m (5 ft. 4.6 in.)      |
| Depth Below Ground  | 89 mm (4.0 in.)             | 89 mm (4.0 in.)             | 181 mm (7.1 in.)            | 181 mm (7.1 in.)            |
| I Tine Length   | 1.52 m (60 in.)             | 1.83 m (72 in.)             | 1.52 m (60 in.)             | 1.83 m (72 in.)             |
| Load Position, 50% Tine Length  | 0.76 m (30 in.)             | 0.92 m (36 in.)             | 0.76 m (30 in.)             | 0.92 m (36 in.)             |
| pecifications with Forks  |                             |                             |                             |                             |
| Tipping Load, Straight, No Tire Deflection  | 11 082 kg (24,432 lb.)      | 10 518 kg (23,188 lb.)      | 9598 kg (21,160 lb.)        | 9143 kg (20,156 lb.)        |
| Tipping Load, Straight, with Tire<br>Deflection   | 10 770 kg (23,744 lb.)      | 10 227 kg (22,547 lb.)      | 9342 kg (20,596 lb.)        | 8904 kg (19,630 lb.)        |
| Tipping Load, 40-deg. Full Turn,<br>No Tire Deflection  | 9576 kg (21,112 lb.)        | 9080 kg (20,017 lb.)        | 8256 kg (18,202 lb.)        | 7855 kg (17,317 lb.)        |
| Tipping Load, 40-deg. Full Turn, with Tire Deflection   | 9162 kg (20,199 lb.)        | 9691 kg (21,365 lb.)        | 7911 kg (17,441 lb.)        | 7530 kg (16,601 lb.)        |
| Rated Operating Load, 50% Full-Turn<br>Tipping Load, with Tire Deflection<br>(conforms to ISO 14397-1 and SAE<br>J1197)*      | 4581 kg (10,099 lb.)        | 4846 kg (10,684 lb.)        | 3956 kg (8,721 lb.)         | 3765 kg (8,300 lb.)         |
| Rated Operating Load, Rough Terrain,<br>60% Full-Turn Tipping Load, with Tire<br>Deflection (conforms to EN474-3)*            | 5497 kg (12,119 lb.)        | 5815 kg (12,820 lb.)        | 4747 kg (10,465 lb.)        | 4518 kg (9,960 lb.)         |
| Rated Operating Load, Firm and Level<br>Ground, 80% Full-Turn Tipping Load,<br>with Tire Deflection (conforms to<br>EN474-3)* | 7330 kg (16,160 lb.)        | 7753 kg (17,092 lb.)        | 6329 kg (13,953 lb.)        | 6024 kg (13,281 lb.)        |
| Operating Weight  | 19 385 kg (42,738 lb.)      | 19 446 kg (42,870 lb.)      | 19 618 kg (43,250 lb.)      | 19 678 kg (43,383 lb.)      |

cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

<sup>\*</sup>Rated operating capacity based on Deere attachments only.

**Adjustments to Operating Weights** 

and Tipping Loads with Buckets

724K Z-BAR / HIGH-LIFT

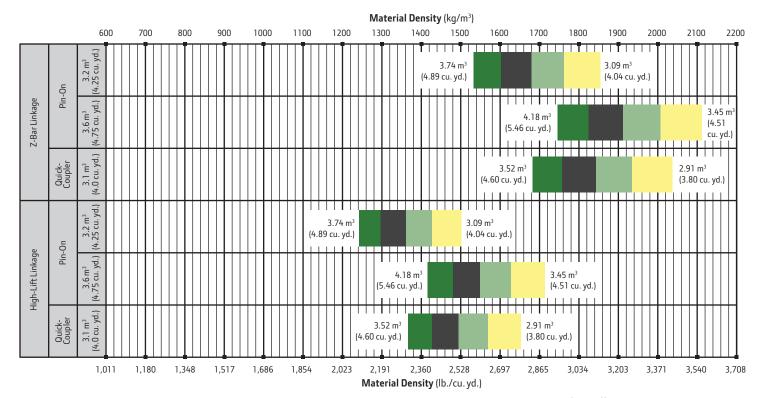
Adjustments to operating weights, tipping loads, and tires are based on Z-Bar machine with pin-on 3.6-m³ (4.75 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator\*

| Add (+) or deduct (–) kg (lb.) as indi-         |                         | Tipping Load,           | Tipping Load, 40-  |                   |                    |                   |
|---|-------------------------|-------------------------|--------------------|-------------------|--------------------|-------------------|
| cated for loaders with 3-piece rims             | Operating Weight        | Straight                | deg. Full Turn SAE | Tread Width       | Width Over Tires   | Vertical Height   |
| John Deere PowerTech PSX 6090                   | 0 kg (0 lb.)            | 0 kg (0 lb.)            | 0 kg (0 lb.)       | N/A               | N/A                | N/A               |
| John Deere PowerTech Plus 6090H                 | –120 kg (–265 lb.)      | +44 kg (+97 lb.)        | +13 kg (+29 lb.)   | N/A               | N/A                | N/A               |
| John Deere PowerTech 6090H                      | -126 kg (-278 lb.)      | +34 kg (+75 lb.)        | +4 kg (+9 lb.)     | N/A               | N/A                | N/A               |
| Michelin 23.5 R 25, 1 Star L-3                  | 0 kg (0 lb.)            | 0 kg (0 lb.)            | 0 kg (0 lb.)       | 0 mm (0 in.)      | 0 mm (0 in.)       | 0 mm (0 in.)      |
| Bridgestone 23.5 R 25, 1 Star L-3               | +116 kg (+256 lb.)      | +86 kg (+190 lb.)       | +76 kg (+167 lb.)  | 0 mm (0 in.)      | -28 mm (-1.1 in.)  | +17 mm (+0.7 in.) |
| Titan 23.5-25, 20 PR L-3                        | –156 kg (–343 lb.)      | –115 kg (–255 lb.)      | –102 kg (–224 lb.) | 0 mm (0 in.)      | +27 mm (+1.1 in.)  | 0 mm (0 in.)      |
| Titan 725/70-25, 16-Ply L-4T (Logger Style)†§   | +266 kg (+587 lb.)      | +208 kg (+459 lb.)      | +183 kg (+404 lb.) | +37 mm (+1.5 in.) | +95 mm (+3.7 in.)  | +49 mm (+1.9 in.) |
| Michelin 750/65 R 25, 1 Star L-3T <sup>†®</sup> | +622 kg<br>(+1,371 lb.) | +472 kg<br>(+1,041 lb.) | +416 kg (+917 lb.) | +37 mm (+1.5 in.) | +158 mm (+6.2 in.) | +12 mm (+0.5 in.) |

<sup>\*</sup>May change based on vehicle configuration, weight, or tire-pressure adjustments.

<sup>†</sup>Equipped with 5-piece heavy-duty rims.

<sup>&</sup>lt;sup>B</sup>Requires 9-deg. rear axle stops.



| LOOSE MATERIALS                  | kg/m³ | lb./cu. yd. | LOOSE MATERIALS                       | kg/m³ | lb./cu. yd. |
|----------------------------------|-------|-------------|---------------------------------------|-------|-------------|
| Chips, pulpwood                  | 288   | 486         | Limestone, coarse, sized              | 1570  | 2,646       |
| Cinders (coal, ashes, clinkers)  | 673   | 1,134       | Limestone, mixed sizes                | 1682  | 2,835       |
| Clay and gravel, dry             | 1602  | 2,700       | Limestone, pulverized or crushed      | 1362  | 2,295       |
| Clay, compact, solid             | 1746  | 2,943       | Sand, damp                            | 2083  | 3,510       |
| Clay, dry in lump loose          | 1009  | 1,701       | Sand, dry                             | 1762  | 2,970       |
| Clay, excavated in water         | 1282  | 2,160       | Sand, voids, full of water            | 2083  | 3,510       |
| Coal, anthracite, broken, loose  | 865   | 1,458       | Sandstone, quarried                   | 1314  | 2,214       |
| Coal, bituminous, moderately wet | 801   | 1,350       | Shale, broken crushed                 | 1362  | 2,295       |
| Earth, common loam, dry          | 1218  | 2,052       | Slag, furnace granulated              | 1955  | 3,294       |
| Earth, mud, packed               | 1843  | 3,105       | Stone or gravel, 37.5 to 87.5-mm      |       |             |
| Granite, broken                  | 1538  | 2,592       | (1.5 to 3.5") size                    | 1442  | 2,430       |
| Gypsum                           | 2275  | 3,834       | Stone or gravel, 18.75-mm (3/4") size | 1602  | 2,700       |



### Additional equipment

hybrid-electric transmission system)

**Key:** ● Standard ▲ Optional or special See your John Deere dealer for further information.

| 944K     | 724K     | Engine   | 644K  | 724K     | Hydraulics  |
|----------|----------|--|---|----------|---|
| •        | •        | Wet-sleeve cylinder liners   | •   | •        | Automatic return-to-dig bucket positioner   |
|          |          | Automatic glow plugs for cold start*   |   |          | In-cab adjustable automatic return-to-dig bucket positioner   |
| •        | •        | Programmable auto-idle and auto shutdown   |   |          | (Powerllel <sup>™</sup> only)   |
| •        | •        | Selected idle adjustment from 900–1,250 rpm  | •   | •        | In-cab adjustable automatic boom-height kickout/return to carry   |
| •        | •        | Starter protection   |   | •        | Reservoir with sight gauge and fill strainer  |
| •        |          | Automatic engine cool-down timer <sup>†</sup>  | •   | •        | Hydraulic diagnostic ports  |
| •        | •        | Automatic derating for exceeded system temperatures                                      |   |          | 4,000-hour in-tank filter   |
| •        | •        | Serpentine drive belt for automatic tensioner  | •   | <b>A</b> | 2 function — joystick with F-N-R  |
| •        |          | Under-hood prescreened air intake <sup>®</sup>   |   | <b>A</b> | 2 function — joystick with steering column F-N-R  |
| •        |          | Electrical fuel-priming pump#  | _   | •        | 2 function — 2-lever fingertip controls and steering column F-N-  |
| •        | •        | Dual-stage fuel filter and water separator   |   | <b>A</b> | 3 function — joystick with F-N-R and 3rd-function auxiliary lever   |
| •        |          | 500-hour vertical spin-on oil filter   | <b>A</b>  |          | 3 function — joystick with steering column F-N-R and 3rd-functi   |
| <u> </u> | <b>A</b> | Engine-compartment light   |   |          | auxiliary lever   |
| <b>A</b> |          | Chrome exhaust stack   |   | <b>A</b> | 3 function — 3-lever fingertip controls and steering column F-N-  |
| _        | <b>A</b> | Automatic ether starting aid (recommended for cold starts below                          | <b>A</b>  | <b>A</b> | 4 function — 4-lever fingertip controls and steering column F-N-  |
|          |          | –12 deg. C [10 deg. F])#   |   | •        | Ride control, automatic with monitor-adjustable speed settings  |
| <b>A</b> |          | Engine-block heater (recommended for cold starts below –23 deg. C                        | <b>A</b>  | <b>A</b> | Hydraulic control system for quick-coupler locking pins   |
|          |          | [–10 deg. F])  |   | <b>A</b> | Hydrau <sup>™</sup> XR cold-temperature hydraulic fluid recommended belo  |
| <b>A</b> | <b>A</b> | Centrifugal engine air pre-cleaner   |   |          | –25 deg. C. (–13 deg. F)  |
|          |          | Powertrain   |   |          | Steering Systems  |
| •        | •        | Programmable maximum high gear   |   | •        | Conventional steering wheel with spinner knob   |
|          |          | Clutch calibration engaged from monitor  |   | <b>A</b> | Joystick steering (including conventional steering column) with gearshift, F-N-R, and horn  |
|          | •        | 2,000-hour vertical spin-on transmission filter  | <b>A</b>  | •        | Secondary steering  |
|          |          | Transmission fill tube and sight gauge   |   | _        | Electrical  |
|          | •        | Transmission diagnostic ports  | •   | •        | Solid-state electrical power-distribution system  |
|          |          | 5-speed transmission with lockup torque converter  |   | •        | Lockable master electrical-disconnect switch  |
| <u> </u> | _        | 4-speed transmission with non-lockup torque converter                                    |   | •        | Battery-terminal safety covers  |
| <b>\</b> |          | Hybrid-electric transmission system  | •   | •        | By-pass start safety cover at starter   |
|          | •        | Front locking differential   | •   | •        | Remote jump-start access in battery box <sup>†</sup>  |
| _        | <b>A</b> | Rear locking differential  |   | •        | Pre-wired for beacon/strobe light   |
|          |          | Brake retractors and adjusters (not available with hybrid-electric                       | •   | •        | Lights: Halogen driving lights with guards (2) / Front (4) and rear   |
|          |          | transmission-system option) Automatic differential lock                                  | •   | •        | (2) cab work lights / Incandescent front turn signals and flashers  |
| _        | •        |  |   |          | LED stop- and taillights  |
|          |          | Axle oil temperature sensing   |   | <b>A</b> | Heavy-duty front LED turn signal and marker lights  |
|          | •        | Wheel-spin control   |   |          | Premium LED work, drive, and marker lights  |
|          |          | Quad-Cool™ Cooling System  Heavy-duty, trash-resistant radiator and high-ambient cooling |   | •        | Programmable courtesy lights  |
|          |          | package  | •   | •        | Horn, electric  |
|          |          | 2-side access to all coolers   |   | •        | Reverse warning alarm   |
|          |          | Isolated from engine compartment   | •   | •        | Multifunction/multi-language LCD color monitor includes: Digita   |
|          |          | Engine radiator  |   |          | instruments — Analog display (hydraulic oil temperature, engine   |
|          |          | Integral engine oil cooler   |   |          | coolant temperature, transmission oil temperature, and engine o   |
|          |          | Hydraulic oil cooler (oil to air)  |   |          | pressure) / Digital display (engine rpm, transmission gear/directi<br>indicator, hour meter, fuel level, diesel exhaust fluid (DEF) level†, |
|          |          | Transmission oil cooler (oil to air)   |   |          | speedometer, odometer, and average fuel consumption)  |
|          |          | Charge air cooler (air to air)   |   |          | Integrated cycle counter with 5 categories  |
|          |          | Fuel cooler <sup>†</sup>   | *Avai   | lable on | ly on 644K EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engir  |
|          | •        | Coolant recovery tank  |   |          | rbrid EPA Interim Tier 4/EU Stage IIIB engines.   |
|          |          | Antifreeze, –37 deg. C (–34 deg. F)  |   |          | ly with EPA Final Tier 4 (FT4)/EU Stage IV engines.   |
|          |          | Cool-on-demand, hydraulically driven, swing-out fan                                      |   |          | y on 644K EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engir   |
|          |          | Enclosed fan safety guard  | #Available only on 644K and 724K EPA FT4/EU Stage IV en |          | ly on 644K and 724K EPA FT4/EU Stage IV engines, and 724K EPA   |
|          | <u> </u> | Automatic reversing fan drive  |   |          | nge IIIA and EPA Tier 2/EU Stage II engines.  |
|          | A        | Automatic reversing ram unive  |   |          |   |

### Additional equipment (continued)

**Key:** ● Standard ▲ Optional or special See your John Deere dealer for further information.

| 744C     | 724K     |  | 644K     | 724K     |   |
|----------|----------|--|----------|----------|---|
|          |          | Indicator lights: Standard and selected options / Amber caution                          | <b>A</b> | <b>A</b> | Full line of Deere pin-on buckets   |
| •        | •        | and red stop<br>Operator-warning messages  | <b>A</b> | <b>A</b> | Hi-Vis hydraulic coupler that accepts Euro-pattern attachments (Volvo)                      |
| •        | •        | Built-in diagnostics: Diagnostic-code details / Sensor values /                          | <b>A</b> | <b>A</b> | Full line of Deere hook-on buckets and forks  |
|          |          | Calibrations / Individual circuit tester   |          |          | Bolt-on fork frame guard  |
|          |          | Electrical corrosion-prevention package  |          |          | Overall Vehicle   |
| <b>A</b> | <b>A</b> | AM/FM/Weather-Band (WB) radio with remote auxiliary port                                 | •        | •        | JDLink™ wireless communication system (available in specific                                |
|          |          | Premium AM/FM/WB radio with Bluetooth®, remote auxiliary port,                           |          |          | countries; see your dealer for details)   |
|          |          | and remote USB port  |          | •        | NeverGrease™ rear-axle oscillation  |
| •        | •        | 24- to 12-volt, 8-amp converter and power port   | •        | •        | NeverGrease steering-cylinder joints  |
| <b>A</b> | <b>A</b> | 24- to 12-volt, 15- or 30-amp converter and power port                                   |          |          | Front and rear tie-downs  |
|          |          | Operator's Station   | •        | •        | Rear cast bumper/counterweight with rear hitch and locking pir                              |
| <b>A</b> |          | Quiet Cab with heater (ROPS/FOPS Level 1, isolation mounted)                             | •        | •        | Articulation locking bar  |
| •        | •        | Quiet Cab with air conditioning/heater (ROPS/FOPS Level 1,                               | •        | •        | Loader boom service locking bar   |
|          |          | isolation mounted)   | •        | •        | 40-deg. steering articulation to each side with rubber-cushion                              |
|          | •        | Keyless start with multiple security modes Sealed-switch module with function indicators |          |          | stops on frame  |
|          |          |  | •        |          | Vandal protection with lockable engine enclosures, right counte                             |
|          |          | Seat with backrest extension, deep foam, fabric cover, and adjustable air suspension     |          |          | weight storage, and filler access for radiator/fuel/DEF <sup>†</sup> /hydrauli transmission |
| <u> </u> |          | Seat with backrest extension, deep foam, vinyl cover, and adjustable                     |          |          | Right and left platforms with handrails   |
| _        |          | air suspension   |          | •        | Left-side service steps and handholds   |
| <b>A</b> | <b>A</b> | Premium seat with high-wide back and headrest extension, heated,                         |          |          | Right-side service steps and handholds  |
|          |          | leather/fabric cover, and adjustable air suspension                                      |          |          | Left-side close-mounted steps <sup>§</sup>  |
|          |          | Hydraulic controls integrated to seat  |          |          | Storage compartment   |
|          |          | High-visibility, bright-orange seat belt, 76 mm (3 in.), with retractor                  |          | •        | Fuel-tank fill strainer   |
|          | •        | Cup holders (2)  |          |          | Heavy-duty fuel-tank guard  |
|          |          | Lunch-box/cooler holder  |          | •        | Ground-level fueling and DEF <sup>†</sup>   |
|          |          | Dome and reading light (included with Quiet Cab)   |          | •        | Same-side ground-level daily servicing  |
|          |          | Rubber floor mat   |          | •        | Environmental drains for engine, transmission, hydraulic oils,                              |
| •        | •        | Tilt steering column   |          | •        | and engine coolant  |
| •        | •        | Operator's manual storage compartment  | •        | <b>A</b> | Quick fluid service (engine, transmission, hydraulic oils, and                              |
|          | •        | Outside (2) and inside (1) rearview mirrors  |          | _        | engine coolant)   |
| <b>A</b> | <b>A</b> | Large heated outside mirrors   | •        | •        | 23.5R25 tires on 3-piece rims   |
| •        | •        | Left-side operator-station access  |          |          | 23.5R25 tires on 5-piece rims   |
| •        | •        | Slip-resistant steps and ergonomic handholds   | <b>A</b> | <b>A</b> | Tire-pressure monitoring system   |
| •        | •        | Sun visor (Quiet Cab only)   |          | •        | Waste handler (Z-Bar and High-Lift)   |
| •        | •        | Radio ready (Quiet Cab only)   | •        | •        | Level 1 sound package   |
| •        | •        | Front and rear intermittent windshield wiper and washers                                 |          |          | Level 2 sound package   |
| <b>A</b> | <b>A</b> | Powered cab air pre-cleaner  | _        | <b>A</b> | Transmission side-frame and bottom guards   |
| <u> </u> |          | Beacon bracket (single or dual available)  | _        | _        | Fast-fuel system  |
| _        | •        | Rearview camera  | •        | _        | Fenders, front  |
| <b>A</b> |          | Rearview camera and radar object-detection system  | <b>A</b> |          | Fenders, full-coverage, front   |
| •        | •        | LOADRITE™ L2180™ Payload Scale Ready   | <u> </u> | <b>A</b> | Fenders, full-coverage, front and rear  |
| <u> </u> | <b>A</b> | LOADRITE L2180 Payload Scale   |          |          | Less wheels and tires with axle stops   |
| <b>A</b> | <b>A</b> | Embedded payload scale   | _        | _        | Rims less tires   |
| <u> </u> | •        | Fire extinguisher  |          |          | Lift eyes   |
| _        |          | Loader Linkage   |          |          | License-plate bracket and light   |
| •        | •        | Z-Bar loader linkage   |          |          | Forestry-application package (Powerllel only)   |
| <u> </u> | <b>A</b> | High-Lift Z-Bar loader linkage   |          | •        | Special guarding for waste and forestry applications  |
| _        |          | Powerllel linkage for visibility and parallel-lift                                       | _        |          | ly with EPA Final Tier 4 (FT4)/EU Stage IV engines.   |



