

PC250LC-6

KOMATSU

NET HORSEPOWER
158 HP 118 kW

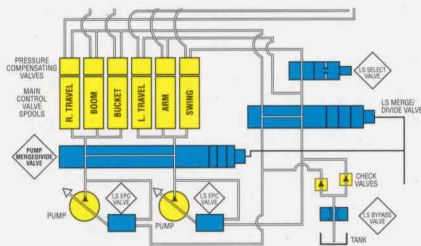
OPERATING WEIGHT
59,833 - 62,759 lb
27140 - 28470 kg



PC250LC-6

HYDRAULIC EXCAVATOR
HYDRAULIC

HYDRAUMIND



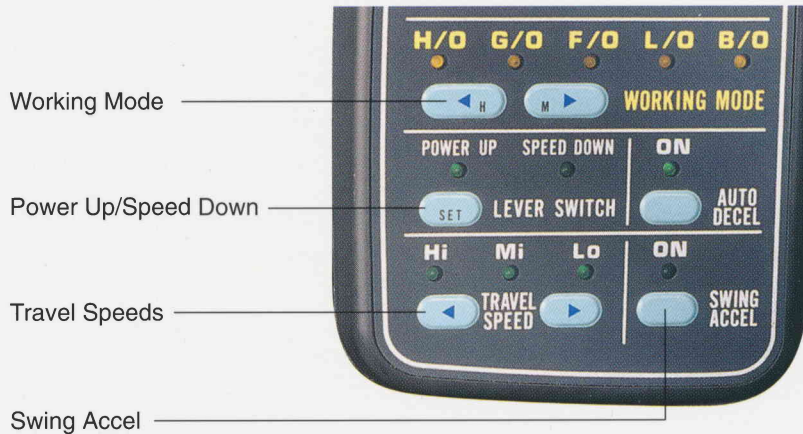
Avance is the next generation of excavator development from Komatsu. This machine provides the most productive and economical excavator on the market today.

HydraMind is a closed center hydraulic system designed with Komatsu exclusive valves, which furnish the **Avance** operator with greater responsiveness.

- **LS Bypass Valve** - provides smoother operations by reducing hydraulic surges.
- **Pump Merge Divide Valve** - decreases cycle time and increases fuel efficiency.
- **LS Select Valve** - reduces travel shock and helps maintain greater swing speeds.
- **LS EPC Valve** - makes swing speed proportional to reduced engine speed.

Together these valves combine to increase the total efficiency of the hydraulic system. With the **HydraMind** system an **Avance** operator experiences less fatigue and greater control, because the work equipment responds directly to the controllers.

OPERATION



WORKING MODE SELECTION

The **Avance** excavator is equipped with five working modes. Each mode is designed to match engine speed, pump speed and system pressure with the current application.

Working Mode	Application	Advantage
H/O	Heavy-Duty	<ul style="list-style-type: none"> • Max. Production/Power • Fast Cycle Times • Power Up/Speed Down Available
G/O	General	<ul style="list-style-type: none"> • Good Cycle Times • Good Fuel Economy • Power Up/Speed Down Available
F/O	Finishing	<ul style="list-style-type: none"> • Smooth Finishing Capability • Arm in 1/2 Speed
L/O	Lifting	<ul style="list-style-type: none"> • Powerful Lifting • Power Max. Pressure 100% of the Time • Reduced Speed • Precision Control
B/O	Breaker Operations	<ul style="list-style-type: none"> • Optimum Engine RPM, Hydraulic Flow and Pressure

POWER UP/SPEED DOWN SWITCH*

A button on top of the left joystick provides an instant burst of power at either full speed or at half speed depending on the selection made on the monitor.

Selection	Application	Result
Power Up	Tough Digging Operations	Increase implement force by 9% for 8.5 seconds.
Speed Down	Delicate Operations	Speed is reduced by 1/2. Increase implement force by 9% as long as joystick button is pressed.

* Available in H/O and G/O mode only.

TRAVEL SPEEDS

The **Avance** excavator is equipped with three travel speeds to provide smooth, efficient travel around the job site.

SWING ACCEL

The swing accel function is designed to control boom and swing speeds to provide optimum responses for different loading angles. As a result, operators can use the same easy motion for 180° loading as they do for 90° loading.

Selection	Result
ON	Oil flow to the swing motor is increased. 180° loading operations are most efficient.
OFF	Oil flow to the boom is increased. 90° loading operations are most efficient.

PC250LC-6

Net Horsepower:

158 HP 118 kW @ 2,300 RPM

Operating Weight:

59,833 - 62,759 lb
27140 - 28470 kg

Bucket Capacity:

1.00 - 2.00 yd³
0.76 - 1.53 m³

COMFORTABLE CAB



The **Avance** cab interior is 14% more spacious and provides a comfortable working environment.

- Ventilation has been improved with the larger fresh-air intake system and by providing additional vents throughout the cab.



SEAT

The operator will experience less fatigue during long days with the tiltable, semi-bucket seat. This seat utilizes a highly elastic, non-deforming urethane foam which will hold its shape, while the cloth cover provides excellent ventilation for unsurpassed comfort. The dual tilt mechanism allows the operator to conform the seat to their specific posture and size for reduced fatigue and greater visibility.



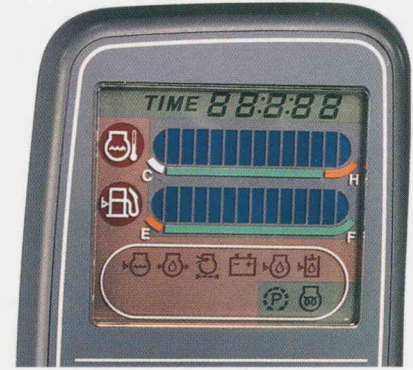
CONTROLS

The multiple position, pressure proportional control levers allow the operator to work in comfort while maintaining complete accuracy. A double slide mechanism allows the seat and controllers to move together or the seat to move independently. This allows the operator to position the controllers for maximum comfort. The multi-position monitor is easily reached and can be rotated to remove all glare. In addition, the inclined dashboard makes the switches and fuel control dials easier to view and use.

NOISE

The noise levels at the operator's ear have been decreased to as low as 70 dBA, by improving the door and seals for the cab and engine compartment. In addition, a mixed-flow fan has been added to reduce fan speed and channel air around the engine, thereby reducing wind noise created by the fan.

SERVICE



SELF-DIAGNOSTIC MONITOR

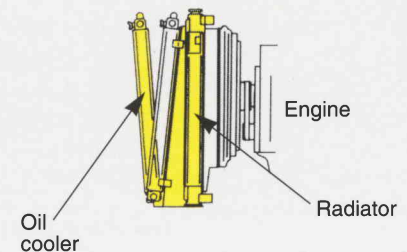
The **Avance** monitor is equipped with an onboard self-diagnostic system displayed through the time display. This diagnostic system can generate information for the following:

- Current operating conditions - engine speed, hydraulic main pump pressure, and electronic signals.
- Historical abnormalities - up to 20 deviations that have occurred in the last 999 hours.

If any abnormalities occur, the system will display a warning and in some cases an alarm will sound.



The PC250LC-6 features the same undercarriage as the larger PC300 class, ensuring excellent tractive effort, outstanding stability, and extended service life.



HINGED OIL COOLER

With the addition of a hinged oil cooler, cleaning the oil cooler and radiator is simpler and less time consuming. In addition, cleaning is more thorough, and the radiator maintains its efficiency.

PC250LC-6 SPECIFICATIONS



ENGINE

Model Komatsu SA6D102-1
 Type 4 cycle, water-cooled, direct-injection
 Aspiration Turbocharged and aftercooled
 No. of cylinders 6
 Bore **4.02"** 102 mm
 Stroke **4.72"** 120 mm
 Piston displacement **359 in³** 5.88 ltr.
 Flywheel horsepower:
158 HP 118 kW at **2300 RPM** (SAE J1349)
 Governor All-speed, mechanical



HYDRAULIC SYSTEM

Type HydraMind (Hydraulic Mechanical Intelligence New Design) system Closed-center system with load sensing valves and pressure compensated valves.
 No. of selectable working modes 5
Main pump:
 Type Variable-displacement piston pumps
 Pumps for Boom, arm, bucket, swing and travel circuits
 Maximum flow **2 x 57 gpm** 2 x 215 ltr.
 Sub-pump for control circuit Gear pump
Hydraulic motors:
 Travel 2 x Axial piston motor with parking brake
 Swing 1 x Axial piston motor with swing holding brake

Relief valve setting:

Implement circuits **4,620 PSI** 325 kg/cm²
 Travel circuit **5,050 PSI** 355 kg/cm²
 Swing circuit **3,980 PSI** 280 kg/cm²
 Pilot circuit **430 PSI** 30 kg/cm²
 Service valve **3,980 PSI** 280 kg/cm²

Hydraulic cylinders:

Number of cylinders – bore x stroke
 Boom 2 – **5.5" x 49.8"** 140 mm x 1265 mm
 Arm 1 – **5.5" x 64.4"** 140 mm x 1635 mm
 Bucket ... 1 – **5.1" x 40.2"** 130 mm x 1020 mm

Service valve maximum flow:

First valve **114 gpm** 430 ltr.
 Second valve **57 gpm** 215 ltr.
 Third valve **57 gpm** 215 ltr.



DRIVES & BRAKES

Steering control Two levers with pedals
 Drive method Fully hydrostatic type
 Travel motor Axial piston motor, in-shoe design
 Reduction system Planetary double reduction
 Max. drawbar pull **59,084 lb** 26800 kg
 Max. travel speed (High) **3.2 MPH** 5.1 km/h
 Max. travel speed (Mid) **2.6 MPH** 4.1 km/h
 Max. travel speed (Low) **1.4 MPH** 2.2 km/h
 Service brake Hydraulic lock type
 Parking brake Oil disc brake



SWING SYSTEM

Driven by Hydraulic motor
 Swing reduction Planetary double reduction
 Swing circle lubrication Grease-bathed
 Swing lock Oil disc brake
 Swing speed 11.5 RPM



UNDERCARRIAGE

Center frame X-frame
 Track frame Box-section type
 Seal of track Sealed track
 Track adjuster Hydraulic type
 No. of shoes 50 each side
 No. of carrier rollers 2 each side
 No. of track rollers 8 each side



COOLANT & LUBRICANT CAPACITY (refilling)

Fuel tank **81.9 U.S. gal** 310 ltr.
 Radiator **6.0 U.S. gal** 22.8 ltr.
 Engine **5.9 U.S. gal** 22.5 ltr.
 Final drive, each side **2.0 U.S. gal** 7.4 ltr.
 Swing drive **1.8 U.S. gal** 6.8 ltr.
 Hydraulic tank **43.9 U.S. gal** 166 ltr.



OPERATING WEIGHT (approximate)

Operating weight, including **19'2"** 5850 mm one-piece boom, **10'0"** 3000 mm arm, SAE heaped **1.38 yd³** 1.06 m³ back-hoe bucket, operator, lubricant, coolant, full fuel tank and the standard equipment.

Triple-grouser shoes	PC250LC-6	
	Operating weight	Ground pressure
A 23.6" 600 mm	59,833 lb 27140 kg	7.54 PSI 0.53 kg/cm ²
B 27.6" 700 mm	60,627 lb 27500 kg	6.54 PSI 0.46 kg/cm ²
C 31.5" 800 mm	61,421 lb 27860 kg	5.83 PSI 0.41 kg/cm ²
Maximum Weight	62,759 lb 28470 kg	5.96 PSI 0.42 kg/cm ²

A—Rocky terrain, riverbanks and general terrain

B—General or soft terrain

C—Extremely soft terrain (swamps)

Maximum weight also includes **11'6"** 3500 mm arm, **19'2"** HD boom, and **2.0 yd³** 1.53 m³ HDP bucket.

Arm Length	Weight adjustments:	
6' 8" 2000mm	(44) lb	(20) kg
8' 2" 2500mm	(110) lb	(50) kg
11' 6" 3500mm	238 lb	108 kg
19' 2" HD Boom	88 lb	40 kg

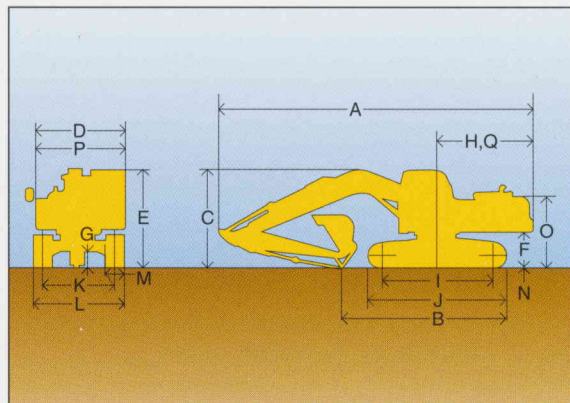
PC250LC-6
HYDRAULIC EXCAVATOR



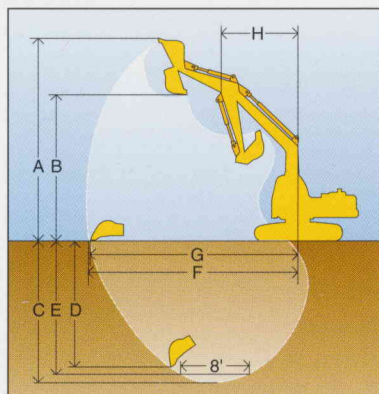
DIMENSIONS

	6'8" 2.0 m arm	8'2" 2.5 m arm	10'0" 3.0 m arm	11'6" 3.5 m arm
A Overall length	31'10" 9695 mm	32'3" 9830 mm	32'1" 9780 mm	32'1" 9770 mm
B Length on ground	20'8" 6295 mm	20'3" 6170 mm	17'9" 5420 mm	16'3" 4955 mm
C Overall height	10'2" 3095 mm	12'7" 3825 mm	10'7" 3230 mm	10'8" 3260 mm

PC250LC-6		
D Overall width	10'10"	3290 mm
E Overall height (to top of cab)	9'11"	3020 mm
F Ground clearance, counterweight	3'11"	1205 mm
G Min. ground clearance	1'8"	500 mm
H Tail swing radius	9'5"	2860 mm
I Length of track on ground	12'11"	3945 mm
J Track length	15'11"	4855 mm
K Track gauge	8'6"	2590 mm
L Width of crawler	10'10"	3290 mm
M Shoe width	28"	700 mm
N Grouser height	1"	31 mm
O Machine cab height	7'0"	2140 mm
P Upper structure width	8'11"	2710 mm
Q Distance, swing center to rear end	9'4"	2850 mm



WORKING RANGE & BUCKET/ARM COMBINATION



	6'8" 2.0 m arm	8'2" 2.5 m arm	10'0" 3.0 m arm	11'6" 3.5 m arm
A Max. digging height	30'6" 9300 mm	30'8" 9340 mm	31'8" 9660 mm	32'1" 9780 mm
B Max. dumping height	21'4" 6505 mm	20'10" 6350 mm	22'2" 6750 mm	23'5" 7125 mm
C Max. digging depth	18'5" 5610 mm	20'0" 6105 mm	21'10" 6650 mm	23'4" 7105 mm
D Max. vertical wall digging depth	16'2" 4930 mm	16'7" 5055 mm	19'4" 5885 mm	20'3" 6165 mm
E Max. digging depth for 8' level	17'8" 5380 mm	19'4" 5895 mm	21'3" 6475 mm	22'10" 6950 mm
F Max. digging reach	30'6" 9285 mm	31'8" 9655 mm	33'5" 10180 mm	34'10" 10625 mm
G Max. digging reach at ground	29'8" 9035 mm	31'0" 9445 mm	32'9" 9980 mm	34'1" 10385 mm
H Min. swing radius	13'0" 3950 mm	12'11" 3925 mm	12'8" 3860 mm	12'9" 3890 mm
Bucket digging force*	36,820 lb* 16700 kg	31,970 lb 14500 kg	31,970 lb 14500 kg	31,970 lb 14500 kg
Arm crowd force*	32,410 lb 14700 kg	29,980 lb 13600 kg	26,230 lb 11900 kg	22,710 lb 10300 kg

*At power max.

*Optional bucket cylinder is required.



BACKHOE BUCKET AND ARM COMBINATION

BUCKET TYPE	CAPACITY	WIDTH OUTSIDE LIP	WEIGHT	# TEETH	ARMS			
					6'8" 2.0 m	8'2" 2.5 m	10'0" 3.0 m	11'6" 3.5 m
ESCO STANDARD PLATE	1.00 yd ³ 0.76 m ³	30" 762 mm	1,658 lb 752 kg	4	○	○	○	○
	1.38 yd ³ 1.06 m ³	36" 914 mm	1,824 lb 827 kg	5	○	○	○	□
	1.63 yd ³ 1.25 m ³	42" 1067 mm	1,992 lb 904 kg	5	○+	○+	□+	X
	2.00 yd ³ 1.53 m ³	48" 1219 mm	2,125 lb 964 kg	5	○+	○+	□+	X
ESCO HEAVY DUTY PLATE	1.00 yd ³ 0.76 m ³	30" 762 mm	2,166 lb 982 kg	4	○	○	○	○
	1.38 yd ³ 1.06 m ³	36" 914 mm	2,371 lb 1075 kg	4	○	○	○	□
	1.62 yd ³ 1.24 m ³	42" 1067 mm	2,631 lb 1193 kg	5	○+	○+	□+	X
	2.00 yd ³ 1.53 m ³	48" 1219 mm	2,836 lb 1286 kg	5	○+	○+	□+	X
ESCO HEAVY DUTY CAST	1.00 yd ³ 0.76 m ³	30" 762 mm	2,139 lb 970 kg	4	○	○	○	○
	1.38 yd ³ 1.06 m ³	39" 991 mm	2,408 lb 1092 kg	4	○	○	○	□
	1.62 yd ³ 1.24 m ³	45" 1143 mm	2,729 lb 1238 kg	5	○+	○+	□+	X

○ -Used with weights up to 3,040 lb/yd³ □ -Used with weights up to 2,520 lb/yd³ △ -Used with weights up to 2,020 lb/yd³ X -Not useable + -Light duty applications only

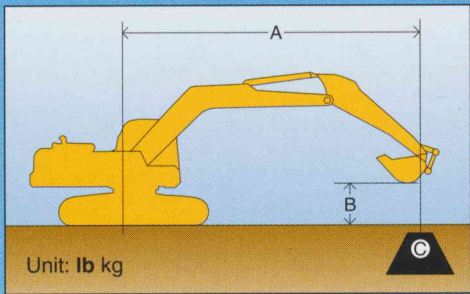


GUIDELINES FOR MATCHING ESCO BUCKETS WITH APPLICATIONS

STANDARD DUTY PLATE BUCKET	HEAVY DUTY PLATE BUCKET	HEAVY DUTY CAST BUCKET	DITCH CLEANING BUCKET
<ul style="list-style-type: none"> General purpose. Truck loading. Mass excavation. General excavation in loam solid, sandy soils or soils containing very little rock. 	<ul style="list-style-type: none"> General excavation in compact soils or dense clay. Excavation in gravel or loosely embedded to moderate rock conditions. 	<ul style="list-style-type: none"> Shot rock conditions. Touch and abrasive excavating. 	<ul style="list-style-type: none"> General purpose ditch cleanout. Very light excavating in loam or sandy soils.



LIFTING CAPACITY



- Equipment:
- Boom: **19'2"** 5850 mm
 - Bucket: **1.38 yd³** 1.06 m³
 - Shoes: **31.5"** 800 mm
 - Lifting Mode


- A: Reach from swing center
- B: Bucket hook height
- C: Lifting capacity
- Cf: Rating over front
- Cs: Rating over side
- ☉: Rating at maximum reach

Arm: 6'8" 2000 mm												Unit: lb kg	
B	A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		☉ MAX.	
		Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
30'	9.0 m												
25'	7.5 m											*10,600	*10,600
20'	6.1 m							*13,100	*13,100			*9,900	*9,900
15'	4.6 m			*24,400	*24,400	*17,300	*17,300	*14,800	14,100	*10,900	9,600	*9,900	9,500
10'	3.0 m					*23,100	20,900	*17,400	13,400	*15,200	9,400	*10,400	8,600
5'	1.5 m					*28,100	19,700	*20,200	12,900	15,200	9,100	*11,500	8,300
0'	0.0 m					*30,600	19,200	21,200	12,900	15,000	8,900	13,200	8,600
-5'	-1.6 m			*27,700	*27,700	*31,100	19,200	21,200	12,500			16,100	9,600
-10'	-3.0 m			*42,200	39,700	*29,400	19,500	*21,400	12,700			20,400	12,100
				*19150	18000	*13350	8850	*9700	5750			9250	5500


Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. *Load is limited by hydraulic capacity rather than tipping.

Arm: 8'2" 2500 mm												Unit: lb kg	
B	A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		☉ MAX.	
		Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
25'	7.5 m												
20'	6.1 m							*11,600	*11,600			*10,100	*10,100
15'	4.6 m							*11,700	*11,700			*9,700	*9,700
10'	3.0 m							*13,600	13,600	*13,100	9,800	*9,800	8,800
5'	1.5 m					*21,300	*21,300	*16,400	13,800	*14,400	9,600	*10,300	8,000
0'	0.0 m					*26,900	20,300	*19,400	13,100	15,300	9,300	*11,200	7,800
-5'	-1.6 m	*16,300	*16,300	*26,500	*26,500	*31,400	19,400	21,200	12,500	15,000	9,000	14,800	8,800
-10'	-3.0 m			*42,800	39,700	*30,400	19,600	21,400	12,700			8,000	10,800
-15'	-4.6 m			*38,300	*38,300	*26,300	20,200					*21,800	16,000
				*17350	*17350	*11950	9150					*9900	7250

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Arm: 10'0" 3000 mm												Unit: lb kg	
B \ A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		MAX.		
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	
25' 7.5 m											*6,400 *2900	*6,400 *2900	
20' 6.1 m									*8,900 *4050	*8,900 *4050	*6,100 *2750	*6,100 *2750	
15' 4.6 m								*12,100 *5500	*12,100 *5500	*11,800 *5350	10,000 4550	*6,100 *2750	*6,100 *2750
10' 3.0 m					*30,100 *13650	*30,100 *13650	*19,000 *8600	*19,000 *8600	*15,100 *6850	14,000 6350	*13,300 *6050	9,700 4400	*6,400 *2900
5' 1.5 m			*13,700 *6200	13,700 6200	*25,000 *11350	20,700 9400	*18,300 *8300	13,300 6050	*15,100 *6850	9,400 4250	*7,000 *3160	*7,000 *3160	
0' 0.0 m			*16,400 *7450	*16,400 *7450	*29,200 *13250	19,800 9000	*20,900 *9500	12,800 5800	15,100 6850	9,100 4150	*7,900 *3600	7,300 3300	
-5' -1.6 m	*14,700 *6650	*14,700 *6650	*24,100 *10950	*24,100 *10950	*31,200 *14160	19,400 8800	*21,200 *9600	12,500 5650	15,000 6800	8,900 4050	*9,700 *4400	7,800 3550	
-10' -3.0 m	*23,500 *10650	*23,500 *10650	*35,600 *16150	*35,600 *16150	*31,100 *14100	19,500 8850	21,300 9650	12,600 5700			*13,000 *5900	9,300 4200	
-15' -4.6 m			*41,700 *18900	*40,300 *18300	*28,400 *12900	20,000 9050	20,200 9150	12,900 5850			*20,000 *9050	12,700 5750	

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Arm: 11'6" 3500 mm													Unit: lb kg	
B \ A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		30' 9.1 m		MAX.	
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
25' 7.5 m													*5,300 *2400	*5,300 *2400
20' 6.1 m								*8,900 *4050	*8,900 *4050				*5,000 *2250	*5,000 *2250
15' 4.6 m								*10,800 *4900	10,100 4600				*5,100 *2300	*5,100 *2300
10' 3.0 m					*24,900 *11300	*24,900 *11300	*16,900 *7650	*16,900 *7650	*13,800 *6250	*13,800 *6250	*12,500 *5650	9,800 4460	*7,300 *3300	7,100 3200
5' 1.5 m			*19,400 *8800	*19,400 *8800	*23,100 *10500	20,900 9500	*17,200 *7800	13,400 6100	*14,300 *6500	9,400 4250	*8,500 *3850	6,900 3150	*5,700 *2600	*5,700 *2600
0' 0.0 m			*17,700 *8050	*17,700 *8050	*28,000 *12700	19,800 9000	*20,100 *9100	12,800 5800	15,100 6850	9,000 4100	*7,500 *3400	6,700 3050	*6,600 *3000	*6,600 *3000
-5' -1.6 m	*13,600 *6150	*13,600 *6150	*23,300 *10550	*23,300 *10550	*30,600 *13900	19,400 8800	21,200 9600	12,500 5650	14,900 6750	8,900 4050			*7,900 *3600	7,200 3250
-10' -3.0 m	*21,100 *9550	*21,100 *9550	*32,400 *14700	*32,400 *14700	*31,200 *14150	19,300 8750	21,100 9550	12,300 5600	14,900 6750	8,900 4050			*10,400 *4700	8,400 3800
-15' -4.6 m	*30,300 *13750	*30,300 *13750	*43,800 *19850	39,800 18050	*29,500 *13360	19,600 8900	21,400 9700	12,600 5700					*16,100 *7300	10,900 4950

Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. *Load is limited by hydraulic capacity rather than tipping.

STANDARD EQUIPMENT

- Air cleaner, double element
- Alternator, 30A
- A/M-F/M Radio
- Auto de-airation system
- Auto-deceleration
- Auto engine warm-up
- Batteries, 2x12V/170Ah
- Boom holding valve
- Cab which includes: antenna; ashtray; cigarette lighter; floor mat; front windshield wiper and washer; luggage and magazine box; seat, fully adjustable with suspension, double slide mechanism and seat belt; window lattice (RH)
- Corrosion resistor
- Cooling fan, mixed flow with fan guard
- Counterweight, **10,440 lb** 4730 kg
- Dust proof net for radiator and oil cooler
- Electronic monitor
- Engine overheat prevention
- Fuel tank sight gauge protection
- Heater/defroster **39,400 BTU**
- Hinged oil cooler
- In-line filter
- Power maximizing system
- Pump/engine room partition cover
- Rear view mirror (RH & LH)
- Shoes, **27.6"** 700mm, triple grouser
- Speed down system
- Starting Motor, 5.5 kW
- Swing/boom priority selection
- Turbocharger exhaust manifold cover
- Travel alarm
- Working mode selection

OPTIONAL EQUIPMENT

- Air conditioner **20,000 BTU**
- Arm holding valve
- Fuel refill pump
- Front window guard, full length
- FOPS for normal cab
- Revolving frame under cover, strengthened
- Service Valves (up to three)
- Track roller guards, full length
- Under cover for track frame center
- Arm
 - **6'8"** 2.0 m
 - **6'8"** 2.0 m with piping
 - **8'2"** 2.5 m
 - **8'2"** 2.5 m with piping
 - **10'0"** 3.0 m
 - **10'0"** 3.0 m with piping
 - **10'0"** 3.0 m heavy-duty
 - **10'0"** 3.0 m heavy-duty with piping
 - **11'6"** 3.5 m
 - **11'6"** 3.5 m with piping
- Boom, one piece
 - **19'2"** 5850 mm
 - **19'2"** 5850 mm heavy-duty
 - **19'2"** 5850 mm heavy-duty with piping
- Shoes, triple grouser
 - **23.6"** 600 mm
 - **31.5"** 800 mm



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Materials and specifications are subject to change without notice.

KOMATSU

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