PC120-6

NET HORSEPOWER

87 HP 64 kW

OPERATING WEIGHT 26,530 lb

12030 kg

KOMATSU





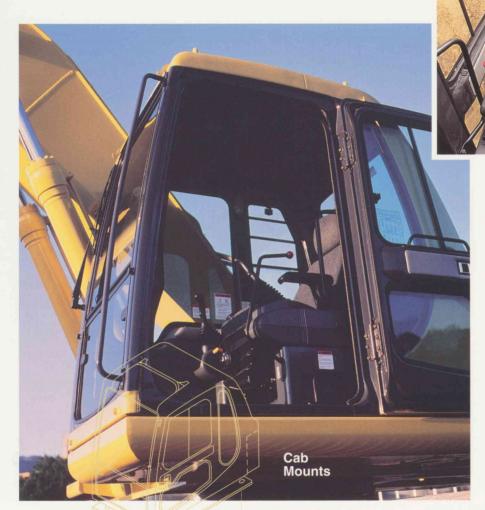
PC120-6

HYDRAULIC EXCAVATOR



COMFORTABLE

CAB





The multiple position, pressure proportional control levers allow the operator to work in comfort while maintaining precise control.

A double slide mechanism allows the seat and controllers to move together or independently, allowing the operator to position the controllers for maximum productivity and comfort.

The multi-position diagnostic monitor is easily reached and can be rotated to remove glare. Plus, the inclined dash-board makes the switches and fuel control dials easier to view and use.

Floor Revolving Frame Silicon Oil

CAB MOUNTS

The cab rests on viscous damping mounts to reduce vibration and noise from the machine body. Operator fatigue is reduced.

NOISE

The noise levels at the operator's ear have been decreased by improving the cab mounts. In addition, a mixed-flow fan reduces fan speed and channels air around the engine, reducing noise.

SELF-DIAGNOSTIC MONITOR

Self-Diagnostic System ...

The PC120-6 features the most advanced diagnostic system in the industry. Komatsu's exclusive system identifies 119 items, reduces diagnostic time, and helps you maintain maximum production. The LCD portion of the monitor has four different display modes that aid in identifying potential problems before they become major problems:

Working Mode

Power Up/Speed Down

Travel Speeds



Diagnostic Display Modes:

Time Display mode is the default mode and shows the time and hour meter reading.

The **User Code Display** mode displays a trouble code and sounds an alarm when a problem has been detected.

The *Trouble Data Memory* mode monitors 32 separate items and stores up to 20 abnormalities over 999 hours for effective troubleshooting.

The **Operation Data** mode monitors 20 separate current

operating conditions including system pressure and rpms to keep your machine operating at peak performance. In addition, 44-bit patterns allow you to diagnose electrical connections.

Together these modes allow you to troubleshoot 119 different problems to minimize downtime.

Active mode + power up

The exclusive Active Power Max mode, which is turned on via a switch on the monitor panel and on the left control lever, increases engine speed, and the hydraulic relief pressure, for more powerful and faster operation.

WORKING MODE SELECTION

The **Avance** excavator is equipped with five working modes. Each mode is designed to match engine speed, pump speed, and system pressure with the current application.

Working Mode	Application	Advantage Max. Production/Power Fast Cycle Times Power Up/Speed Down Available					
H/O	Heavy-Duty						
G/O	General	Good Cycle Times Good Fuel Economy Power Up/Speed Down Available					
F/O	Finishing	• Smooth Finishing Capability • Arm in 1/2 Speed					
L/O	Powerful Lifting Power Max. Pressure 100% of the Time Reduced Speed Precision Control						
В/О	Breaker Operations	Optimum Engine RPM, Hydraulic Flow and Pressure					

POWER UP/SPEED DOWN SWITCH*

A button on top of the left joystick provides an instant burst of power at either full speed or half speed depending on the selection made on the monitor.

Selection	Application	ng Increase implement force			
Power Up	Tough Digging Operations				
Speed Down	Delicate Operations	Speed is reduced by 1/2. Increase implement force by 9% as long as joystick button is pressed.			

*Available in H/O, G/O and Active mode only.

HYDRAUMIND



ENGINE

The new Komatsu S4D102E meets emmision regulations, including CARB. A new hydraulic pump produces the same power as in the previous model at reduced engine speed. The new engine provides improved emissions without sacrificing valuable hydraulic power. Also, noise levels are reduced for improved operator comfort.

HYBRID FILTER ELEMENT

The PC120-6 has a cool-running hydraulic system with the most extensive filtration system available. It uses a new high-performance filter glass for improved cleanliness and extended replacement interval. The wide variety of attachments available today means you put more stress on your excavator than ever before.

Power, versatility, maneuverability, controllability—you name it. Never has there been an excavator so easy to operate, so natural, so intuitive, so responsive.

HydrauMind allows the load-sensing and pressure compensating valves to automatically adjust to individual work applications. Adjustments are sensed by the valves. Electronic controls maximize the engine horsepower so full horsepower is available at all times.

FOR EXAMPLE... when the ground condition changes while digging, you don't have to think about changing lever strokes because HydrauMind instantly, silently, and automatically sends just the right amount of oil to the actuators at just the right pressure to accommodate the change.

When you move the boom, arm, and bucket at the same time, all the equipment works naturally, with the optimum combination of speed and power as if it were a human hand.

HydrauMind also makes it easy to change or add valves and work equipment.



PC120-6

WALK-AROUND

Since its original introduction, the

PC120-6 has set new standards for productivity and control. The improved PC120-6 introduces several outstanding new features to provide the operator with a faster, quieter and easier-to-service machine.

Cast steel is used for critical parts on both the boom and arm for increased durability.

Komatsu distributors offer a wide variety of attachments that take advantage of the PC120-6's exceptional versatility.





CIFICATION

ENGINE

Model Komatsu S4D102E-1-A
Type 4 cycle, water-cooled, direct-injection
Aspiration Turbocharged
No. of cylinders 4
Bore 4.02" 102 mm
Stroke 4.72" 120 mm
Piston displacement 239 in ³ 3.92 ltr.
Flywheel horsepower:
87 HP 64 kW at 2300 RPM (SAE J1349)
Governor All-speed, mechanical



HYDRAULIC SYSTEM

Type HydrauMind (Hydraulic Mechanical Intelligence New Design) system. Closed-center system with load-sensing valves and pressure-compensated valves. No. of selectable working modes 5 Main pump: Type . . . Variable-displacement piston pump Pumps for Boom, arm, bucket, swing,

and travel circuits Maximum flow. 1 x 59.7 gpm 1 x 226 ltr. Sub-pump for control circuit Gear pump Hydraulic motors:

Travel 2 x Axial piston motor with parking brake Swing. 1 x Axial piston motor with swing holding brake

Relief valve setting:

Implement circuits . . . 4,620 PSI 325 kg/cm² Travel circuit...... 5,050 PSI 355 kg/cm² Swing circuit 3,910 PSI 275 kg/cm² Pilot circuit 430 PSI 30 kg/cm² Service valve 3,980 PSI 280 kg/cm²

Hydraulic cylinders:

Number of cylinders - bore x stroke

Boom. . 2 - 4.1" x 39.0" 105 mm x 990 mm Arm . . . 1 - 4.5" x 46.3"115 mm x 1175 mm Bucket . 1 - 3.7" x 34.8" 95 mm x 885 mm

Service valves maximum flow:

Second valve 29.9 gpm 113 l/m Third valve 29.9 gpm 113 l/m



7 DRIVES & BRAKES

Steering control Two levers with pedals Drive method Fully hydrostatic
Travel motor Axial piston motor
in-shoe desigr
Reduction system Eccentrical differential
planetary reduction
Max. drawbar pull 22,490 lb. 10200 kg
Max. travel speed (High) 3.4 MPH 5.5 km/h
Max. travel speed (Mid) 2.2 MPH 3.6 km/h
Max. travel speed (Low) 1.7 MPH 2.7 km/h
Service brake
Parking brake Oil disc brake



SWING SYSTEM

Driven by
Swing reduction Planetary double reduction
Swing circle lubrication Grease-bathed
Swing lock Oil disc brake
Swing speed



UNDERCARRIAGE

Center frame X-frame
Track frame Box-section type
Seal of track Sealed track
Track adjuster
No. of shoes
No. of carrier rollers 1 each side
No. of track rollers 7 each side



COOLANT & LUBRICANT CAPACITY (refilling)

Fuel tank 60.8 U.S. gal	230 ltr.
Radiator 4.8 U.S. gal	18.2 ltr.
Engine 4.2 U.S. gal	16.0 ltr.
Final drive, each side 0.7 U.S. gal	2.5 ltr.
Swing drive 0.7 U.S. gal	2.5 ltr.
Hydraulic tank 26.4 U.S. gal	100 ltr.



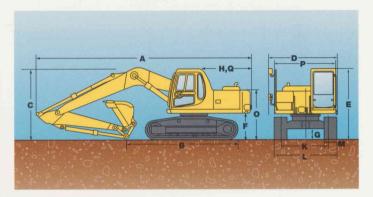
OPERATING WEIGHT (approximate)

Operating weight, including 15'1" 4600 mm onepiece boom, 8'2" 2500 mm arm, SAE heaped 0.65 yd3 0.50 m3 back-hoe bucket, operator, lubricant, coolant, full fuel tank, and the standard equipment.

Triple-Grouser	PC120-6					
Shoes	Operating Weight	Ground Pressure				
20"	26,530 lb	5.69 PSI				
500 mm	12030 kg	0.40 kg/cm ²				
24"	26,950 lb	4.83 PSI				
600 mm	12220 kg	0.34 kg/cm ²				
28"	27,340 lb	4.27 PSI				
700 mm	12400 kg	0.30 kg/cm ²				
30"	27,540 lb	3.98 PSI				
750 mm	12490 kg	0.28 kg/cm ²				



		6'11"	2.1 m arm
A	Overall length	24'11"	7590 mm
В	Length on ground (transport)	14'10"	4515 mm
С	Overall height (to top of boom)	8'7"	2620 mm
D	Overall width	8'2"	2490 mm
E	Overall height (to top of cab)	8'11"	2715 mm
F	Ground clearance, counterweight	2'10"	855 mm
G	Min. ground clearance	1'4"	400 mm
Н	Tail swing radius	7'0"	2130 mm
1	Length of track on ground	9'0"	2750 mm
J	Track length	11'5"	3480 mm
K	Track gauge	6'5"	1960 mm
L	Width of crawler	8'1"	2460 mm
М	Shoe width	20"	500 mm
N	Grouser height	1"	25 mm
0	Machine cab height	5'11"	1805 mm
P	Machine cab width	8'1"	2455 mm
Q	Distance, swing center to rear end	6'11"	2110 mm



3.0 m arm

7510 mm

4090 mm

3075 mm

9'10"

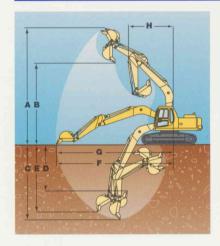
24'8"

13'5"

10'1"



WORKING RANGE & BUCKET/ARM COMBINATION



		6'11" 2.1 m arm	8'2" 2.5 m arm	9'10" 3.0 m arm
Α	Max. digging height	27'5" 8345 mm	28'3" 8610 mm	29'5" 8970 mm
В	Max. dumping height	19'4" 5905 mm	20'3" 6170 mm	21'5" 6535 mm
С	Max. digging depth	16'9" 5115 mm	18'1" 5520 mm	19'9" 6015 mm
D	Max. vertical wall digging depth	14'10 " 4520 mm	16'2" 4940 mm	17'7" 5360 mm
E	Max. digging depth of cut for 8' level	16'0" 4875 mm	17'5 " 5315 mm	19'2" 5835 mm
F	Max. digging reach	26'0" 7925 mm	27'2" 8290 mm	28'10" 8785 mm
G	Max. digging reach at ground	25'7 " 7795 mm	26'10 " 8170 mm	28'5" 8665 mm
Н	Min. swing radius	7'6" 2290 mm	7'8" 2330 mm	8'2" 2485 mm
Bucket digging force☆		18,740 lb* 8500 kg	18,740 lb 8500 kg	18,740 lb 8500 kg
Arm crowd force 16,530 lb 7500 kg			13,890 lb 6300 kg	11,570 lb 5250 kg

At power max



BACKHOE BUCKET AND ARM COMBINATION

BUCKET TYPE	CAPA	CITY		WIDTH TSIDE LIP	WEIG	GHT	TEETH	ARMS 6'11" 2.1 m	8'2" 2.5 m	9'10" 3.0 m
ESCO	0.48 yd ³	0.37 m ³	24"	610 mm	822 lb	373 kg	4	0	0	0
STANDARD	0.62 yd3	0.47 m ³	30"	762 mm	921 lb	418 kg	4	0	0	X
PLATE	0.75 yd3	0.57 m ³	36"	914 mm	1,034 lb	469 kg	5	0	0	X
	0.88 yd3	0.67 m ³	42"	1067 mm	1,138 lb	516 kg	6	□+		X
	1.00 yd3	0.76 m ³	48"	1219 mm	1,228 lb	557 kg	6		X	X
ESCO	0.48 yd3	0.37 m ³	24"	610 mm	1,088 lb	494 kg	4	0	0	0
HEAVY	0.62 yd3	0.47 m ³	30"	762 mm	1,203 lb	546 kg	- 4	0	0	X
DUTY	0.75 yd3	0.57 m ³	36"	914 mm	1,356 lb	615 kg	5	0	0	X
PLATE	0.88 yd3	0.67 m ³	42"	1067 mm	1,468 lb	667 kg	5	□ +	Same and	X
	1.00 yd3	0.76 m ³	45"	1219 mm	1,529 lb	694 kg	5		X	X

8'2"

24'11"

13'11"

8'11"

2.5 m arm

7595 mm

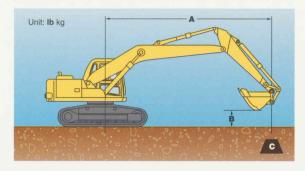
4250 mm

2715 mm

GUIDELINES FOR MATCHING ESCO BUCKETS WITH APPLICATIONS

STANDARD DUTY PLATE BUCKET	HEAVY DUTY PLATE BUCKET			
General porpose. Truck loading. Mass excavation. General excavation in loam soil, sandy soils, or soils containing very little rock.	 General excavation in compact soils or dense clay. Excavation in gravel or loosely embedded to moderate rock conditions. 			

^{○ -} Used with weights up to 3,040 lb/yd³ □ - Used with weights up to 2,520 lb/yd³ X - Not useable + - Light duty applications only



Equipment:

- Boom: **18'8**" 5700 mm
- Bucket: **1.00 yd**³ 0.76 m³ Shoes: **31.5**" 800 mm
- Lifting Mode

- A: Reach from swing center
- B: Bucket hook height
- C: Lifting capacity
- Cf: Rating over front
- Cs: Rating over side
- : Rating at maximum reach

BA	5 ' 1.5 m		10' 3.0 m		15 ' 4.5 m		20' 6.0 m		MAX.	
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
20 ' 6.0 m					* 7,300 *3300	6,900 3150			* 4,800 *2200	*4,800 *2200
15' 4.5 m					* 7,700 *2050	6,800 1800	* 5,400 *2450	4,100 1850	* 4,500 *2050	3,900 1800
10' 3.0 m			* 12,800 *5800	12,400 5650	9,100 4100	6,400 2900	5,600 2550	3,900 1800	* 4,600 *2100	3,300 1500
5 ' 1.5 m			17,000 7700	10,900 4950	8,500 3850	5,900 2650	5,400 2450	3,700 1700	4,300 1950	3,000 1350
0 ' 0.0 m			16,200 7350	10,300 4650	8,100 3700	5,500 2500	5,200 2350	3,600 1600	4,400 1950	3,000 1350
−5 ′ −1.5 m	* 12,700 *5750	* 12,700 *5750	16,200 7350	10,200 4650	8,000 3600	5,400 2450	5,100 2300	3,500 1600	4,900 2200	3,400 1500
−10' −3.0 m	* 20,800 *9450	*20,800 *9450	* 15,900 *7200	10,400 4750	8,100 3650	5,500 2500			6,500 2950	4,400 2000

*Load is limited by hydraulic capacity rather than tipping. Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load.

BAB	5 ' 1.5 m		10 ' 3.0 m		15 ' 4.5 m		20 ' 6.0 m		MAX.	
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
20 ' 6.0 m							The same		* 3,900 *1750	* 3,900 *1750
15' 4.5 m					* 6,800 *3100	* 9,600 *3100	5,800 2600	4,100 1930	*3,600 *1650	3,500 1600
10' 3.0 m			*11,100 *5050	11,100 5050	* 8,500 *3850	6,500 2950	5,600 2550	4,000 1800	* 3,700 *1700	2,900 1350
5 ' 1.5 m			* 16,900 *7650	11,200 5100	8,600 3900	6,000 2700	5,400 2450	3,800 1700	3,900 1750	2,700 1200
0' 0.0 m			16,300 7400	10,300 4700	8,100 3700	5,500 2500	5,200 2350	3,600 1600	3,900 1800	2,700 1200
-5' -1.5 m	* 11,300 *5150	* 11,300 *5150	16,100 7300	10,100 4600	7,900 3600	5,300 2400	5,000 2300	3,500 1550	4,400 2000	3,000 1350
−10 ′ −3.0 m	* 18,000 *8150	* 18,000 *8150	16,200 7350	10,300 4650	7,900 3600	5,400 2450			5,500 2500	3,800 1700
−15 ′ −4.5 m			*11,400 *5150	10,700 4850					* 8,000 *3650	6,700 3000

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BA	5 ' 1.5 m		10 ' 3.0 m		15 ' 4.5 m		20' 6.0 m		MAX.	
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
20' 6.0 m							* 4,100 *1850	* 4,100 *1850	* 3,200 *1450	*3,200 *1450
15' 4.5 m							5,900 2650	4,200 1900	* 3,000 *1350	*3,000 *1350
10' 3.0 m					* 7,500 *3400	6,600 3000	5,700 2550	4,000 1800	* 3,000 *1350	2,500 1150
5' 1.5 m			* 15,000 *6800	11,500 5250	8,700 3950	6,000 2750	5,400 2450	3,700 1700	* 3,200 *1450	2,300 1050
0' 0.0 m		-	16,400 7400	10,400 4700	8,100 3700	5,500 2500	5,100 2300	3,500 1600	3,500 1550	2,300 1050
−5' −1.5 m	* 9,800 *4450	* 9,800 *4450	15,900 7200	10,000 4500	7,800 3550	5,200 2400	5,000 2250	3,400 1500	3,800 1700	2,500 1150
−10' −3.0 m	* 15,300 *6950	* 15,300 *6950	15,900 7200	10,000 4550	7,800 3500	5,200 2350	5,000 2250	3,400 1500	4,600 2100	3,100 1400
−15' −4.5 m			13,600 6150	10,400 4700	8,000 3650	5,400 2450			7,000 3200	4,800 2200

*Load is limited by hydraulic capacity rather than tipping. Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load.

STANDARD EQUIPMENT

- · Air cleaner, double element
- Alternator, 25A
- Auto de-airation system for fuel line
- Batteries, 2x12V/110Ah
- Boom holding valve
- Cab which includes: antenna: ashtray; cigarette lighter; floor mat; front windshield wiper and washer; heater (2000 kcal)/defroster, luggage box; seat, fully adjustable with suspension, double slide mechanism and seat belt: window guard (RH)
- · Cooling fan, mixed flow with fan guard
- Corrosion resistor
- · Counterweight, 4,850 lb 2200 kg
- Dustproof net for radiator and oil cooler
- Electronic monitor
- · Fuel tank sight gauge protection
- Hydraulic Control:
 - Auto-deceleration
 - Auto engine warm-up
 - Engine overheat prevention

- Power maximizing system
- Speed down system
- Working mode selection
- Pump/engine room partition cover
- Rear view mirror (RH & LR)
- Shoes, 19.7" 500 mm, Triple grouser
- Starting Motor, 5.5 kW
- Swing back prevention valve
- Turbocharger exhaust manifold cover
- Travel alarm
- Working mode selection



OPTIONAL EQUIPMENT

- Air conditioner with heater Cooling, 17,100 BTU 4300 kcal/h Heating, 15,870 BTU 4000 kcal/h
- Arm
 - 6'11" 2.1 m
 - 6'11" 2.1 m with piping
 - **8'2"** 2.5 m

 - 8'2" 2.5 m with piping8'2" 2.5 m heavy-duty
 - 8'2" 2.5 m heavy-duty with piping
- 9'10 3.0 m
- · Arm holding valve

- Boom, one piece
 - 15'1" 4.6 m
 - 15'1" 4.6 m, with heavy-duty piping
- · Front window guard, full length
- Head guard for cab
- Heater, large capacity, (3300 kcal)
- Hydraulic control unit
 - 1 additional actuator
 - 2 additional actuators
 - 3 additional actuators
- Service valve

- · Shoes, triple grouser
 - 23.6" 600 mm
 - 27.6" 700 mm
 - **29.5**" 750 mm
- · Swing-back reducing valve
- Track guiding guards, center
- Under cover for track frame center
- · Option for Esco bucket (sold only with bucket)
 - Lug blushing
 - Play adjustment mechanism

SUPPORT

Finance Through its finance company, Komatsu can offer you a wide variety of financing alternatives designed to meet your needs. Programs include municipal leases for governmental agencies, conditional sales contracts, and leases with \$1 purchase options for customers interested in owning their equipment.

Ask your distributor about Komatsu leasing. We offer finance and operating leases and the unique Advantage Lease which offers you predetermined purchase, return, and renewal options.

Parts Three computer-linked parts distribution centers provide fast access to anywhere in the U.S. and Canada. Most parts are available overnight. Plus, Komatsu distributors keep a large assortment of commonly used parts in stock for immediate access.

Remanufactured parts Save money and still have the same warranty as new parts at a fraction of the cost with like-new remanufactured parts.

Maintenance Take advantage of the experience we have gained and ask your distributor about our factory-supported programs including: regular scheduled maintenance, oil and wear analysis, diagnostic inspections, undercarriage inspections, training, special service tools, parts programs, and even a special software program to help your distributor keep track of and manage service-related data.

Count on Komatsu and your local distributor for the support you deserve. Our success depends on satisfying your need for productive equipment and supporting that equipment. That's why we have one of the largest and strongest heavy-equipment distributor organizations in North America. Their personnel are not only trained to help you select the equipment that is best-matched for your business but to support that equipment.

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Materials and specifications are subject to change without notice



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