CAT

219 219 LC

EXCAVATOR

Flywheel Power		9	7 kW/130 l	4P
Operating Weight				
(219)	.21	587	kg/47,590	lb
(219 LC)	.22	470	kg/49,536	lb
General Purpose				
Bucket Capacity.	W.		(SAE) 425	to
1010	lite	rs/.5	6 to 1.32 y	d ³

Machine shown may have optional equipment.



SPECIFICATIONS



Engine

Flywheel power at 1800 RPM, 97 kW/130 HP (Kilowatts (kW) is the International System of

Units equivalent to horsepower.)

Net power at the flywheel of the vehicle engine is based on SAE J1349 standard conditions, 25°C/77°F and 100 kPa/29.61" Hg., using 35 API gravity fuel at 15.6°C/60°F. Power rating is adjusted for fan, air cleaner, fuel pump, water pump, lubricating oil pump, muffler and alternator. No derating is required up to 3000 m/10,000 ft. altitude.

These additional ratings also apply at 1800 RPM

	$\mathbf{k}\mathbf{W}$	HP
ISO 1585	97	130
ISO 3046-1	95.5	128
EEC 80/1269	97	130

Cat four-stroke-cycle 3304 turbocharged diesel Engine, with four cylinders, 121 mm/4.75" bore, 152 mm/6.0" stroke and 7.0 liters/425 in³ displacement.

Direct-injection Caterpillar fuel system with individual, adjustment-free injection pumps and valves.

Cam-ground and tapered, aluminum alloy pistons have three rings and are spray-cooled. Steel-backed, copper-bonded, aluminum bearings. Heat-treated crankshaft. Pressure lubrication with full-flow filtered and cooled oil. Dry-type air cleaner with primary and safety elements. 24-volt direct electric starting system, with 35-amp alternator and two 132 amp-hour batteries. Ether starting aid available.

Drive

Fully hydrostatic. Each track is driven by a hydraulic motor. 219 LC has larger travel motors than 219 Excavator. Two travel pedals: when idlers are in front, right pedal gives forward movement...the left, reverse. Triple-reduction, spur gear final drive, fully enclosed and splash lubricated. Duo-Cone Floating Ring Seals on output shafts.

219

Maximum drawbar
pull
Maximum travel speed
@ rated engine rpm3.5 km/h/2.2 mph
219 LC
Maximum drawbar
pull
Maximum travel speed
@ rated engine rpm 2.9 km/h/1.8 mph

Steering

A lever mounted between the travel pedals provides gradual pivot and counter-rotation steering. (1) Depress the forward or reverse pedal and move the lever right or left. This drives one track while slowing the other to turn the machine in the direction the lever was moved. (2) Move the lever farther, into contact with a "resistance" bumper spring, for a pivot turn with one track locked and the other driving. (3) Push the lever beyond the bumper spring to reverse the locked track for counter-rotation and a spot turn.

Hydraulic System

Two variable-flow, bent-axis piston pumps power the boom, stick, bucket, swing and travel circuits. Output of pumps at rated engine RPM and 6890 kPa/68.9 bar/1000 psi...2 X 166.0 l/min/2 X 43.8 gpm.

A fixed-displacement gear pump powers the pilot control circuits. Output to pilot system @ rated engine RPM and 2310 kPa/23 bar/335 psi 85.2 l/min/22.5 gpm.

Relief valve settings:

Implement circuits 28	960 kPa/290 bar/4200 psi	i
Travel circuits32	410 kPa/324 bar/4700 psi	i
Swing circuit13	790 kPa/138 bar/2000 psi	i
Pilot circuit	. 2310 kPa/23 bar/335 ps	i

Cylinders, bore and stroke:

Boom (2)121	Χ	975	mm/4.75"	X	38.4"
Stick (1)	X	120'	7 mm/5.5"	X	47.5"
Bucket (1)121	X	967	mm/4.75"	X	38.1"

Easy-to-reach switch increases maximum implement pressure available from 28 960 kPa/290 bar/4200 psi to 32 410 kPa/324 bar/4700 psi and slows swing and implement speeds for precise control.

Track

Cat designed and built, track-type undercarriage. Reinforced, box-section track roller frame. Sealed Track. Lifetime Lubricated rollers, idlers.

3810 mm/12' 6" standard undercarriage:

Shoes each side, 43. Ground contact area with 550 mm/22" shoes, 3.64 m²/5,638 sq. in. Gauge is 2180 mm/85.8". Distance from centerline sprocket to centerline idler is 3016 mm/118.7". Eight track rollers each side.

4420 mm/14' 6" LC (long undercarriage) optional: Shoes each side, 49. Ground contact area with 550 mm/22" shoes, 4.33 m²/6706 in². Gauge is 2180 mm/85.8". Distance from centerline sprocket to centerline idler is 3640 mm/143.4". Ten track rollers each side.

Controls

Two joystick hand levers actuate boom, stick, bucket and swing. (SAE pattern.)

Right Lever: Move forward and backward to lower and raise boom. Right and left to control bucket curl and dump.

Left Lever: Move forward and backward to move stick out and in. Left and right to control swing direction. Oblique movement of either lever operates two functions simultaneously. Manually applied lever on the left console completely neutralizes the control system.

Brakes

Two oil-disc brakes on final drive input shafts. Spring-applied, hydraulically released. Depressing a travel pedal simultaneously disengages brakes. When pedal is released, brakes automatically apply.



Swing Mechanism

Case-hardened drive gears are splash lubricated. Hydraulic motor provides high swing torque for fast acceleration. Shoe-type brake on swing gear case, manually applied, holds upperstructure steady on side slopes. Swing speed is 6.7 RPM at rated engine speed. Cushion swing control is standard.

Weight (approximate)

Base — includes lubricants, coolant, 10% fuel, no front equipment:

Triple Grouser Shoes	Kg	Lb
550 mm/22"	16 950	37,330
660 mm/ 26 "	17 250	38,010
760 mm/30"	17 560	38,710

Operating — See Track Shoes chart on page 5.

Service Refill Capacities

	Liters	U.S. Gallons
Fuel Tank	266	71.3
Cooling System	26.5	7.0
Lubrication:		
Engine Oil	18.9	5.0
Swing Drive	29	7.7
Final Drives (each)	11.4	3.0
Hydraulic System		
(includes tank)	300	79.3
Hydraulic Tank	155	41.0

	With 1800 mm/ 5' 11" Stick	With 2200 mm/ 7' 3" Stick	With 2800 mm/ 9' 2" Stick
ith 5190 mm/17'0" one- Shipping height Shipping length	piece boom: 3220 mm/10 ' 7" 8990 mm/29 ' 6"	3220 mm/10 ′ 7 ″ 9000 mm/29 ′ 6 ″	3400 mm/11 ′ 2″ 9030 mm/29 ′ 8″
ith two-piece boom, ext Shipping height Shipping length	ended position, lower pin 3320 mm/10 ' 11" 8970 mm/29 ' 5"	3240 mm/10′8″	3400 mm/11′2″ 9010 mm/29′7″
ith two-piece boom, cer Shipping height Shipping length	nter position, lower pinhol 3470 mm/11 ' 5" 8330 mm/27 ' 4"	e: 3370 mm/11 ' 1" 8330 mm/27 ' 4"	3450 mm/11 ′ 4″ 8370 mm/27 ′ 6″
ith two-piece boom, retu Shipping height Shipping length	racted position, lower pinl 3680 mm/12 ' 1" 7680 mm/25 ' 2"	hole: 3630 mm/11′ 11″ 7640 mm/25′ 1″	3650 mm/12 ′ 0″ 7660 mm/25 ′ 2″
2440mm (8' 0") 3120r (10' 3') *380mm (15") 2180mm (85.8")			SHIPPING
2730mm ———————————————————————————————————	4420mm (14' 6")		alle of del



Standard Equipment

NOTE: Standard and optional equipment may vary. Consult your Caterpillar Dealer for specifics.

• Alternator (35-amp).

• Cab, all-weather with:

Air cleaner service indicator.

Armrests.

Break-resistant tinted LEXAN sheet in non-opening rear window and clear LEXAN sheet in non-opening skylight.

Cigar lighter. Defroster fan.

Dome and dash lights.

Dual windshield wipers and

washer. Electric clock hour meter. Engine coolant temperature

Engine oil pressure gauge and flashing warning light.

Floor mat.

Hydraulic oil filter service

indicator.

Hydraulic oil temperature gauge.

Side consoles.

Suspension seat.

Two-section windshield with tinted, laminated glass in top; clear, laminated glass in

bottom. Voltmeter.

Cushion swing control.

• 2755 kg/6069 lb counterweight.

• Dry-type air cleaner.

• Electric horns, front and rear.

Front track guiding guards.

Governor control, two-position.

Heavy duty recoil mechanism.

· Heavy lift circuit.

· Hydraulic track adjusters.

 Lifetime Lubricated rollers and idlers.

Mirrors, left and right.

Muffler.

Sealed linkage pins.

Sealed Track.

• 550 mm/22" triple grouser shoes.

· Tow eyes.

Track motor guards.

• Travel alarm.

• 3810 mm/12 ' 6" undercarriage.

Vandalism protection locks.

Kg

11

34

6

9

6

16

21

51

376

45

15

12

23

88

830

(see page 5)

Lb

24

75

4

13

20

13

35

46

112

828

100

33

26

50

1825

194

2



Optional Equipment

(approximate change in operating weight)

(approximate change in operation	8	5-1-0/	
	Kg	Lb	
5190 mm/17'0" one-piece boom with			
stick cylinder, pins	1890	4160	Operator station heater
*5600 mm/18' 4" one-piece boom with			Low temperature starting
stick cylinder, pins	1940	4265	system (includes two 252-amp
Two-piece stub boom with lines,	A second	4005	heavy duty batteries)
pins	738	1625	Ether starting aid
Two-piece foreboom with stick	1000	0005	Lighting systems:
cylinder, lines, pins	1083	2385	Upperstructure
50-amp alternator	5	11	Boom Precleaner and Prescreener
Backhoe sticks (include bucket			
cylinders, linkage):	734	1616	Upperstructure guards, vandalism protection
1800 mm/5′ 11″	771	1699	Bottom of upperstructure guard
2800 mm/9′ 2″	900	1983	Swivel guard (provides hydraulic
*3400 mm/11′2″	1015	2235	line protection)
*4000 mm/13' 1"	1115	2455	Full-length track guiding guards
Backhoe buckets		page 5)	and segments
Backhoe bucket linkage	320	700	Track shoe options
Bucket sidecutters	(see	page 6)	Boom lowering check valves
Extension	37	82	Cooling, high ambient temperature
One-piece	27	60	Refueling pump with automatic
Strike-off	9	20	shutoff
Tooth-type	14	30	Cab ventilating fan
Bucket teeth		page 6)	Automatic engine speed control
Long	4	9	LC (long) undercarriage
Penetration	5	11	Sound Suppression, Spectator
Short	4	9 11	
Wide	5	11	

^{*}Available through Custom Machine Products.

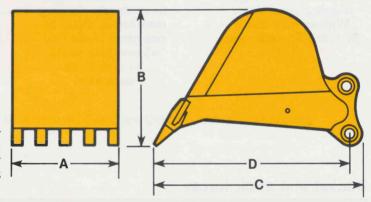
Track Shoes

		Triple Grouser	
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00 00 00 00	00 00 00 00
Standard Undercard	riage		
Shoe Width	550 mm/22"	660 mm/26"	760 mm/30"
Ground Pressure	56.3 kPa/0.58 kg/cm ² /8.2 psi	47.7 kPa/0.49 kg/cm²/ 6.9 psi	42.1 kPa/0.43 kg/cm²/ 6.0 psi
Operating Weight*	20 955 kg/46,196 lb	21 258 kg/46,866 lb	21 587 kg/4 7,590 lb
Long Undercarriage			tel ke in the
Ground Pressure	49.3 kPa/0.51 kg/cm²/ 7.1 psi		36.8 kPa/0.38 kg/cm²/5.4 psi
Operating Weight*	21 780 kg/48,016 lb		22 470 kg/49,536 lb

^{*} Operating weights include 50% full fuel tank, operator, 5190 mm/17'0" boom, 2800 mm/9'2" stick, 1070 mm/42" bucket, bottom guard, swivel guard, full-length track guiding guards, heater, lights and precleaner.

Bucket Specifications

Caterpillar buckets curl 174° for excellent load retention and easy digging under obstructions. High-strength, heat-treated steel used in the primary wear areas. Side plates angled inward to reduce bucket drag and aid in self-cleaning.



A		В		С		D	SAE D Heaped			CE aped		ight Tips	Number of	
mm	in.	mm	in.	mm	in.	mm	in.	Liter	yd³	Liter	yd³	Kg	Lb	Teeth
610	24	1070	42	1600	63	*1405	*55	425	.56	430	.56	390	960	3
760	30	1070	42	1600	63	*1405	*55	570	.75	570	.75	450	990	4
910	36	1070	42	1600	63	1356	53	760	1.00	570	.75	510	1124	5
1070	42	970	38	1560	61	1356	53	760	1.00	680	.89	520	1146	5
**1070	42	1010	40	1475	58	1245	49	620	.81	580	.76	600	1320	5
1220	48	970	38	1560	61	1356	53	870	1.14	800	1.05	570	1257	6
1370	54	970	38	1560	61	1356	53	1010	1.32	920	1.20	615	1356	6

^{*} Long tip radius buckets, all other short tip radius.

^{**} Rock bucket

SPECIFICATIONS

Teeth



Short (severe)... for tough digging.



Long (general purpose)... for most digging applications.



Penetration... self-sharpening for digging in tough, compacted material.



Wide (spade)...
easy digging materials
for load retention
and clean-up grading.



Sharp (corner)



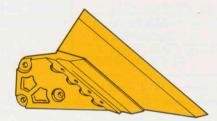
Sharp (center)

Sharp Tip...a special application ground engaging tool, designed to provide maximum penetration. It is recommended only when maximum penetration is the most important tip selection criterion—more important than wear life and strength.

Sidecutters



One-piece blade... effective in average digging conditions. Widens bite width 38 mm/1.5" each side.



Blade with extension...for light to moderate digging conditions. Bolts to one-piece blade and widens bite width 76 mm/3" on each side.



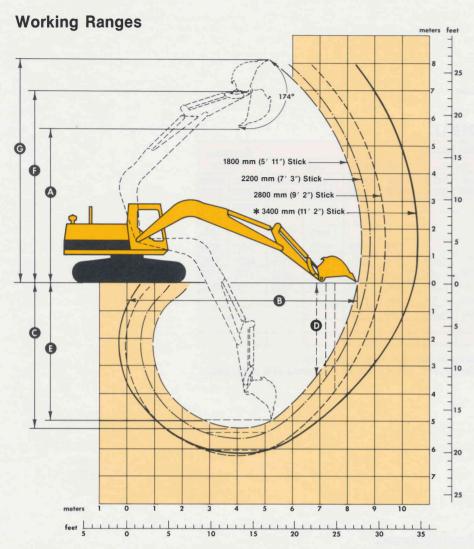
Tooth-type... for severe digging applications. Widens bite width 76 mm/3" on each side.



Strike-off...
protects bucket
corners from wear.
Does not widen bite
width.

Bucket and stick forces

		icket			Stick Cro	wd Forces		
General Purpose Buckets		irling irces	1800 n	nm/5′ 11″	2200	mm/7′ 3″	2800 mm/9' 2"	
Duckets	kN	Lb	kN	Lb	kN	Lb	kN	Lb
Short Tip Radius	108	24,280	104	23,470	93	20,790	79	17,700
Long Tip Radius	104	23,430	103	23,130	91	20,530	78	17,510
Rock Bucket	118	26,450	109	24,450	96	21,560	81	18,260



*Range shown for 3400 mm/11' 2" stick on 5600 mm/18' 4" boom. Both are Custom Machine Products attachments.

Working Ranges

	One-Piece Boom Length	5190 mm/17′0″							*5600 mm/18' 4"		
	Stick Length	1800 mm/5′11″ mm ft		2200 mm/7'3" mm ft		2800 mm/9'2" mm ft		*3400 mm/11′2 mm ft			
A	Maximum loading height bucket with teeth	5560	18'3"	5560	18'3"	5810	19'1"	7870	25′10″		
В	Maximum reach at ground level	8420	27'8"	8720	28'7"	9280	30′5″	10 390	34′1″		
C	Maximum digging depth	5240	17'2"	5640	18'6"	6240	20'6"	6180	20'3"		
D	Maximum vertical wall	3330	10'11"	3370	11'1"	3870	12'8"	5070	16'8"		
E	Maximum depth of cut for 2440 mm (8') level bottom	4990	16'5"	5400	17'9"	6040	19' 10"	6030	19'9"		
F	Maximum bucket hinge pin height	6970	22′11″	6970	22' 11"	7220	23′8″	9280	30′5″		
G	Maximum height to bucket teeth at highest arc	8130	26'8"	8070	26'6"	8320	27' 4"	10 600	34′9″		

^{*}Custom Machine Products attachment.



Lift Capacities

BOOM — One-piece 5190 mm/17'0" STICK — 2800 mm/9'2" BUCKET — 910 mm/36" UNDERCARRIAGE — LC with 550 mm/22" shoes HEAVY LIFT CIRCUIT — Activated

219 LC

											_	
	LOAD RADIUS										MAXIMUM	
	5.0 ft.		10.0 ft.		15.0 ft.		20.0 ft.		25.0 ft.		REACH	
BUCKET HEIGHT	OVER FRONT	OVER SIDE	OVER FRONT	OVER SIDE	OVER FRONT	OVER SIDE	OVER- FRONT	OVER SIDE	OVER FRONT	OVER SIDE	OVER FRONT	OVER SIDE
25.0 ft.											*5300	*5300
20.0 ft.	LT-Len										*5600	5400
15.0 ft.						K-TIF	Cuint		*5900	*5900	*5700	4600
10.0 ft.							*7000	*7000	*6400	5900	*5900	4200
5.0 ft.					*12,500	12,400	*8800	8100	*7300	5700	*6300	4100
0.0 ft.					*15,300	11,600	*10,400	7700	*8100	5500	*7100	4300
-5.0 ft.			- 111-22		*16,100	11,400	*11,300	7500	*8600	5300	*7700	4900
-10.0 ft.			*14,300	*14,300	*15,400	11,500	*11,100	7400				
-15.0 ft.			*18,500	*18,500	*13,100	11,800	*9100	7700		1 1 1		
-20.0 ft.												
-25.0 ft.												

^{*}Indicates the load is limited by hydraulic capacity rather than tipping capacity.

Lift Capacity Ratings are based on SAE Standard J1097. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity.

Custom Machine Products

In addition to the standard range of optional equipment, special attachments and machine configurations to suit particular customer applications can be made. Contact your Caterpillar dealer for details on matching the Caterpillar product to your special application.



Helping you get more done